CHEMICAL EMERGENCY RESPONSE PLAN

EMERGENCY CONTACTS AND FACILITY DESCRIPTION

Emergency Contact: Colleen McKinney

Work Phone:

(817) 847-3820

Title: Chemical Engineer

Emergency Phone:

(800) 405-5831

Chemical Emergency Coordinator

Emergency Contact: Karl Bennett

Work Phone:

(817) 847-3945

Title: Senior Safety Specialist

Emergency Phone:

(800) 314-7649

Acting Chemical Emergency Coordinator

Facility Type: Currency Production

Operating Schedule: 24 hours per day, Monday - Friday

Average Daily Discharge of Waste Water: 150,000 GPD

BACKGROUND

Several governmental regulations require industry to prepare written plans which describe the management of chemicals and hazardous waste and the response in the event of a spill. These regulations are contained in federal, state and local laws. City of Fort Worth ordinance requires an Accidental Discharge Plan for preventing slug loads of pollutants into the sanitary sewers. This requirement is derived from EPA rules for the pretreatment of industrial waste (reference: 40 CFR 403.8 (f)(2)(v)).

The EPA hazardous waste regulations, RCRA, require generators to prepare a Contingency Plan to minimize the effects of accidental releases of hazardous waste to the environment (reference: 40 CFR 262.34 (4) and 265.52). This requirement is repeated in state rules.

In addition, OSHA requires industry to prepare an Emergency Response Plan which addresses employee safety and cleanup response in the event of a hazardous chemical spill (reference: 29 CFR 1900.38 (a) and 1910.120 (q)).

Since each of the required plans have common elements, the Western Currency Facility of the Bureau of Engraving and Printing has developed this comprehensive plan to satisfy them.

SCOPE AND PURPOSE

This plan describes the facility and the procedures to protect employees and the environment from harm in the event of a chemical or hazardous waste spill. This plan complies with the regulatory requirements of OSHA, EPA and the City of Fort Worth for emergency planning.

INDUSTRIAL PROCESSES AND CHEMICALS

The primary business of the Western Currency Facility of the Bureau of Engraving and Printing is the (1) printing of paper currency. In addition, (2) nickel plates used to print currency are manufactured, (3) PVC wiping rollers are resurfaced, (4) waste ink is reconstituted for reuse within the facility and virgin ink is manufactured. Each of these manufacturing processes are described below.

1. Currency Production

Using 12 intaglio printing presses, approximately one million sheets of currency are printed per day. This currency is allowed to air dry and is then examined visually for defects. The final printing of the currency is then done in the Currency Overprinting and Packaging (COPE) area. No floor drains are present in any of these production areas.

The intaglio presses are cleaned and waste ink is removed using solvent and a rinsing solution called "Water Wipe". It is composed of 98.5% soft water, 1.0% sodium hydroxide and 0.5% sulfated castor oil. This waste "water wipe" solution is collected in underground double walled sumps (with a leak detection system) and pumped to the waste pretreatment plant in another area of the plant.

Cleaning in the COPE area is primarily done with solvent. In the COPE printing area, a solvent accumulation drum is used to collect excess solvent.

2. Platemaking.

An electrolytic plating process is used to manufacture nickel printing plates for use on the intaglio presses. These plates are hard chromed to add strength. There are two nickel tanks and two chrome tanks in the plate making process. Soft water is used to rinse the plates when they are removed from a plating tank. This rinse water drains into a sump which is pumped over to waste treatment where it is treated in a coagulation/flocculation process to remove the heavy metals. If the contents of the plating tanks are to be replaced, the old chemical is pumped into waste accumulation drums and shipped as hazardous waste. There are no floor drains to the sanitary sewer in this area.

3. Plastirota.

Polyvinyl chloride (PVC) wiper rollers are resurfaced in Rollermaking. There are no floor drains in this area. The PVC powder is mixed with a gel monomer catalyst to make the PVC paste that is applied to the roller surface. Cleaning in the roller making area is primarily done with solvent. A solvent accumulation drum is used to collect excess solvent.

4. Ink Reconstitution and Manufacturing.

Ink reconstitution and manufacturing began at the Western Currency Facility in 1997. Waste ink is collected from the intaglio presses and drummed. This waste product is moved to the ink mill area where it is reconstituted. The reconstituted ink is returned for use on the intaglio presses. One other ink product is currently in production in the ink mill; that is, an intaglio non-magnetic black ink. No floor drains to the sanitary sewer exist in this area. Equipment cleaning in the ink mill is done primarily with solvent. A solvent accumulation drum is used to collect excess solvent.

WASTE PRETREATMENT

The waste water wipe solution described in Number 1 above is pumped to the waste treatment area where it is treated in a coagulation/flocculation process to remove the ink solids. Coagulant is separated by centrifugation. The equalization tank, four treatment tanks and the calcium chloride storage tank are all surrounded by a 3-foot secondary containment wall. There are no drains to the sanitary sewer in this area. There is a drain to a double-walled underground spill containment tank with a leak detection system.

Sulfuric acid is used to neutralize the decant from the centrifuge. Ninety-three percent sulfuric acid is purchased and stored in a 6,000-gallon tank. The 93% sulfuric acid is diluted to 17% which is stored in a 4,000 gallon tank. The sulfuric acid tanks are surrounded by a 3-foot secondary containment wall. There is no drain to the sanitary sewer in this area. Sulfuric acid spills are neutralized in the area using sodium bicarbonate and cleaned up.

Solids removed during the centrifugation of the treated waste rinsing solution are classified as a Class I, industrial non-hazardous waste. These solids are collected in 55-gallon drums.

As discussed in Number 2 above, the rinse water from platemaking is treated in a separate treatment system to remove the metals from the waste stream. It is a coagulation/filtration batch process that uses a filter press to separate the coagulated solids. The water effluent from the system is bench tested for metal content before it is released to the sanitary sewer. The treatment system is surrounded by an 8-inch secondary containment berm. No floor drains to the sanitary sewer are in this area.

WASTE DISPOSAL

All process wastes are placed in compatible containers and properly labeled. All waste containers are staged in Area 12, adjacent to Dock doors 13 and 14 in preparation for shipment. There are no floor drains in this area. Spill cleanup and absorbent materials are available in this area should a spill occur. The Western Currency Facility follows applicable accumulation and disposal requirements and utilizes a reputable, registered waste disposal contractor for shipment and disposal of industrial non-hazardous and hazardous wastes.

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HAZARDOUS MATERIALS OVERVIEW

I. HAZARDOUS MATERIALS

Hazardous materials present in the plant in container volumes greater than 55 gallons are summarized below. Hazardous materials in consumer quantity packing is not addressed because the packaging of these materials reduces the possibilities of contamination. However, hazard warnings on these packages should not be ignored or minimized because of their exclusion from this discussion.

- A. Except for fuel oil the hazardous materials in Figure 3.1 are received by Shipping and Receiving personnel at Post 9 and stored in the specified locations. Fuel oil is received in a tank truck and unloaded directly into the fuel oil tanks.
- B. The hazardous materials in Figure 3.2 are received by the Waste Treatment Contractor in tank trucks, off-loaded at the pump house and stored in the tanks provided in Waste Treatment.
- C. Industrial Hazardous Waste. Hazardous waste accumulation drums are listed in Figure 3.3. When an accumulation drum is full, the area supervisor will notify the Environmental Technician. The Environmental Technician will inspect and label the drum and arrange to have it removed to the hazardous waste staging area in preparation for shipment. The Environmental Technician will also arrange for a new accumulation drum that is labeled. The plant's Chemical Engineer is responsible for ensuring that the Western Currency Facility is in compliance with all Federal, State, local and BEP regulations.

II. INVENTORY OF HAZARDOUS MATERIALS

The Safety and Occupational Health Office must maintain a complete inventory of the hazardous materials, by location, in the Western Currency Facility. This inventory provides immediate data on the materials stored and used in the areas, maximum quantity and health, flammability and reactivity hazards relative to the material. The Police Operations Command Center located in the hardened command center will maintain a duplicate copy of the inventory for Fire Department use.

Each work center will maintain a copy of the Material Safety Data Sheets (MSDS) for the material in use in the area.

III. PERSONNEL TRAINING

All personnel will receive Hazard Communication training through the Safety and Occupational Health Office. General Stores personnel who are the primary movers of hazardous materials will receive specialized training by the Plant's Chemical Engineer.

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Figure 3.1

Hazardous Material - General

Material Description	Container Size	Location	Location - Description	- Hazard
Mineral Spirits Naptha Odorless Mineral Spirits Isomet Solvent Fuel Oil - Tank Fuel Oil - Tank Plastirota Monomer Chromic Acid Flakes Chromic Acid Sodium Hydroxide (NaOH)	55 gal 350 gal tote 55 gal 55 gal 10,000 gal tank 10,000 gal tank	Outside	Flammable Liquid Storage Flammable Liquid Storage Portable Storage Bldg Flammable Liquid Storage Underground Storage Tank Underground Storage Tank Warehouse Warehouse Platemaking Platemaking Warehouse	Flammable Flammable Flammable Flammable Combustible Combustible Reactive Corrosive Corrosive Corrosive

Figure 3.2

Hazardous Materials - Waste Treatment (Bulk)

Material Description	Container Size	Location	Location Description	Hazard
Sodium Hydroxide (NaOH) Sulfonated Castor Oil Water Wipe, T4W Water Wipe, T5W Sulfuric Acid, 93% - Tank Sulfuric Acid, 17% - Tank	10,000 gal tank 6,000 gal tank 1,600 gal tank 1,600 gal tank 6,000 gal tank 4,000 gal tank	S-138 S-138 S-138 S-151	Waste Treatment Waste Treatment Waste Treatment Waste Treatment Waste Treatment Waste Treatment	Corrosive Corrosive Corrosive Corrosive Corrosive Corrosive

Figure 3.3
Hazardous Waste Accumulation Drums

Waste Description	Container Size	Accumulation Points	Location	Hazard
Waste Solvent	55 gal drum	Ink Mill COPE	M109 P101	Flammable Flammable
Waste Oils	55 gal drum	Plastirota EM Shop	P119 P127	Flammable Combustible
Chromic Acid Sodium Hydroxide	. 55 gal drum 55 gal drum	Platemaking Platemaking EM Shop	P120 P120 S125	Corrosive Corrosive Corrosive

SPILL PREVENTION

The Western Currency Facility of the Bureau of Engraving and Printing avoids purchasing excessive volumes of chemicals. Chemical inventories are tracked by computer and are automatically ordered when inventories fall below specified quantities.

The currency production, platemaking, plastirota and ink mill areas have no floor drains to the sanitary sewer, therefore, contamination is impossible from spills. Absorbent material is available within each local production area to respond to spills.

In waste treatment, no floor drains to the sanitary sewer are present. The secondary containment area under the treatment tanks drains to a double-walled, underground spill containment tank with a leak detection system. The room in which the waste water wipe solution of 98.5% soft water, 1.0% sodium hydroxide and 0.5% sulfated castor oil is mixed has no drains to the sanitary sewer. Drains to the double-walled, underground spill containment tank mentioned above are present.

Bulk deliveries of liquid chemicals to waste treatment are received at the pump house just outside the waste treatment area. Absorbent material is available in the pump house to keep spills from the off-loading operation of these tanker trucks from contaminating the storm sewer.

Spills are prevented in handling by proper training and licensing of forklift drivers. Chemicals are purchased in quantities smaller than 55 gallons, which limits the potential for a large spill.

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SPILL RESPONSE

The spill or release of chemicals or hazardous waste is considered an emergency situation. The response to such an incident may have these elements:

- I. Awareness and Identification
- II. Evacuation
- III. Notification
- IV. Spill Cleanup

Personnel from the affected work area can execute the elements listed above for <u>all minor spills</u>. A <u>minor spill</u> is one which is contained on-site and does not involve contamination of air, soil, drainage, or groundwater off-site and is a spill which can be cleaned up by employees wearing simple personal protection, i.e., gloves, aprons, boots and face shields.

A <u>major</u> spill is a chemical release which contaminates or has the potential to contaminate air, soil, or water outside the Western Currency Facility property. It must also be a spill which involves dangerous fumes or toxic conditions and requires the use of special protective gear, such as respirators or self-contained breathing apparatus. Any major spill will require a response from outside agencies or specialized contractors.

Each of these elements are discussed in this plan.

I. AWARENESS AND IDENTIFICATION

Employees will initiate the response upon awareness of an emergency situation. A spill can be as easy to identify as the sudden, unplanned release of liquid chemicals from a tank rupture, or the presence of smoke or fumes. A spill may be subtle such as a wet area around the base of a drum. Upon awareness, an employee will follow these procedures:

A. Employee's Responsibility.

1. Warn other workers to stay clear of the spilled material.

2. Immediately report the spill to the supervisor of the area in which the spill has occurred.

3. If there is no supervisor present or if the incident occurs in a public area, the employee will assume the supervisor's responsibilities.

B. Supervisor's Responsibility (If the supervisor is not present, the EMPLOYEE ASSUMES THIS RESPONSIBILITY).

1. Will immediately assess the spill and decide if the spill is an emergency situation. Not all spills will be considered an emergency.

A <u>minor spill</u> is contained on-site and does not involve contamination of air, soil, drainage or groundwater off-site, and is a spill which can be cleaned up by employees wearing simple personal protection, i.e., gloves, aprons, boots and face shields.

A <u>major spill</u> is a chemical release which contaminates or has the potential to contaminate air, soil, or water outside the facility property. It must also be a spill which involves dangerous fumes, toxic conditions and requires the use of special protective gear, such as, respirators or self-contained breathing apparatus. Any <u>major spill</u> will require a response from outside agencies or specialized contractors.

- 2. If an emergency situation exists, the supervisor will;
 - a. Immediately evacuate the area to the designated fire evacuation muster point.

b. Notify the Police Operations Command Center.

c. The supervisor immediately goes to the muster point to account for all the employees evacuated from the area.

C. Police Operations Command Center

1. Immediately notify the First Response Team by radio/telephone.

- 2. <u>If directed</u> by the First Response Team, the Police will call 911 for emergency assistance.
- 3. Secure the perimeter established by the First Response Team.

4. Escort outside emergency response personnel.

D. First Response Team (FRT)

The First Response Team will direct the response. The First Response Team consists of the Power Plant Stationary Engineers assisted by any contract Safety Specialists currently on site. Upon notification from the Command Center, the responsibilities of the First Response Team are:

1. Immediately assess the emergency situation.

2. Establish a perimeter and, if possible, prevent the spill from contaminating other areas. Notify the Police Command Center of location of the perimeter.

3. If outside emergency assistance is needed the First Response Team will radio or telephone the Police Operations Command Center who will call 911.

4. Identify the character, source and amount of any released materials either by observation or review of facility records or manifests.

5. Notify the Chemical Emergency Coordinator of the emergency.

E. Chemical Emergency Coordinator (CEC)

- 1. Obtain a description of the emergency from the First Response Team.
- 2. Assess possible hazards to human health or the environment that may result from the release, fire, or explosion. This assessment must consider both direct and indirect effects of the release, fire, or explosion.
- 3. If the CEC determines that the facility has had a release, fire, or explosion which could threaten human health, or the environment outside the facility, he/she must report the findings as follows:
- a. Immediately notify the National Response Center using the 24-hour toll free number (800) 424-8802. The report must include:
 - (1) Name and telephone number of reporter;
 - (2) Name and address of facility;
 - (3) Time and type of incident (e.g., release, fire);

- (4) Name and quantity of material involved, to the extent known;
- (5) The extent of injuries, if any and
- (6) The possible hazards to human health or the environment outside the facility.
- b. Ensure that fires, explosions, and releases do not occur, recur, or spread to other hazardous materials at the facility. These measures must include, where applicable, stopping processes and operations, collecting and containing released material and removing or isolating containers.
- c. If the facility stops operations in response to a fire, explosion or release, the CEC must monitor for leaks, pressure buildup, gas generation, or ruptures in valves, pipes, or other equipment, wherever this is appropriate.

II. EVACUATION

The procedures for evacuation presented in Appendix A will be followed in all emergency situations.

III. NOTIFICATION

The Chemical Emergency Coordinator will notify all environmental agencies as required by local, state and federal regulations.

A. SANITARY SEWER SPILLS:

City of Fort Worth Water Department The City of Fort Worth will be notified immediately by the Chemical Emergency Coordinator of any accidental or slug discharge into the sanitary sewer system. A slug discharge is "any discharge of water, sewage, or industrial waste other than toxic material which in concentration of any given constituent or if quantity or flow exceeds for any period of duration longer than fifteen(15) minutes or more than five times the average twenty-four (24) hour concentration or flow during normal operations." The phone numbers for notification are:

Pretreatment Services Division
 920 Fournier Street
 Fort Worth, TX 76102-3456

Phone: 817-871-8305

Field Operations
Phone: 817-871-8300

B. SPILLS ONTO SOILS OR DRAINAGE:

State rules require the prompt notification of spills. If there is a spill of chemicals or of industrial waste water of any volume onto the soil or into a drainage that migrates off-site, then the Texas Natural Resources Conservation Commission (TNRCC) must be notified. The notification must be made immediately or no later than twenty-four (24) hours after the spill. The phone contact numbers for the TNRCC local office and the twenty-four (24) hour Emergency Response Center in Austin are:

TNRCC Region 4 Office 1101 East Arkansas Lane Arlington, TX 76020-6499 TNRCC – Austin
Pollution Clean Division
Messenger Building D
P.O. Box 13087
Austin, TX 78711

Phone: 512-463-7727 (24-hour hotline)

If the "reportable quantity" for the spilled material is exceeded, then the EPA (as -well as emergency management agencies) must be notified. Hazardous substances and reportable quantities are listed in 40 CFR 302.4. If the off-site spill exceeds these amounts, then immediately call:

Local Emergency Planning Commission for Tarrant County 1000 Throckmorton Street Fort Worth, TX 76102-4733 817-871-6088 (working hours)

National Response Center, U.S. Coast Guard 800-424-8802

Within five (5) days of a reportable accident release, a written report must be submitted to the appropriate agency for review to prevent recurrence. The report will explain the causes of the spill and corrective actions to prevent further problems.

IV. SPILL CONTAINMENT AND CLEANUP

Spills of hazardous material in all areas without floor drains to underground emergency spill containment tanks will be contained and cleaned up with absorbents. Absorbents are available in all production areas. Large spills are unlikely because chemicals are maintained in their original factory containers or smaller compatible containers.

In the waste treatment area, an underground spill containment tank located just outside the south door of the plant can receive spilled material from the secondary containment area around the treatment tanks and from the water wipe makeup area. The contents of the spill containment tank can be pumped back into the equalization tank for treatment.

A. Waste rinsing solution: If a spill occurs in the secondary containment area under the treatment tanks in waste treatment, the spill will drain to an underground spill containment tank..

B. Water Wipe Makeup: Spills of 50% sodium hydroxide, 35% sulfonated castor oil or mixed water wipe solution will drain to the underground spill containment tank.

A spill in the sulfuric acid secondary containment area is neutralized with sodium bicarbonate. The neutralized solution is pumped into the spill containment tank.

Bulk chemicals for use in waste treatment are delivered to the pump house located at the southeast corner of waste treatment. Absorbents are kept in the pump house to contain any spills at the pump house.

C. The First Response Team will:

- 1. Direct cleanup of minor spills. If the spill requires an outside Decontamination/ Clean Up contractor, the team will stand by to assist the contractor.
- 2. Prepare a written report describing what occurred and what actions were taken.

D. The Chemical Emergency Coordinator

- 1. After an emergency, the emergency coordinator must provide for packaging and removal of collected waste, contaminated soil or surface water, or any other material that results from a release, fire, or explosion at the facility.
- 2. Ensures that no waste that may be incompatible with the released material is present until cleanup procedures are completed.
- 3. All emergency equipment is cleaned and available for use.

EMPLOYEE TRAINING

All Western Currency Facility employees receive Hazard Communications training through the Safety Department during the new employee training program and as a part of an ongoing Safety Training program.

Shipping/Receiving and General Stores material handling personnel receive additional training in the transportation of hazardous materials (DOT) and hazardous materials operations (HAZWOPER).

PLAN POSTING, REVIEW AND UPDATE

Copies of applicable procedures contained within this plan will be posted in the shop area for reference in the event of a spill or release.

A file copy will be maintained in the Safety and Environmental offices and Police Command Center. It is reviewed annually for updating in cases, such as, process changes, addition of new chemical materials, and employee turnover.

In the event of a plan update, a current copy will be forwarded to the City of Fort Worth Industrial Waste Section. This current plan is implemented as of May 1, 1998.

RESPONSIBILITIES OF PERSONNEL

- I. The Plant Manager is responsible for ensuring that facilities are maintained and operated to minimize the possibility of a fire, explosion, or any unplanned sudden or non-sudden release of hazardous waste to air, soil, or surface water which could threaten human health or the environment.
- II. Safety and Occupational Health Specialist.
 - A. Ensures that the basic provisions of this manual are disseminated to all persons employed in the facility.

B. Ensures that appropriate personnel are trained to provide technical guidance for safely dealing with chemical emergencies.

C. Develops or provides an Emergency Spill Control Guide for dissemination to Chemical Emergency Response Team (CERT) members.

D. Maintains liaison with state and local emergency response teams to plan for emergency services in the event of a chemical disaster.

- E. When directed by the First Response Team, reports the emergency to the Plant Manager, including the potential extent of injuries and hazards to human health or the environment outside the facility.
- F. Assists the Chemical Emergency Coordinator (CEC) with the technical supervision of incidents involving releases of flammable hazardous materials.
- G. Serves as the assistant CEC, providing technical expertise in situations where chemical releases may have possible hazards to human health.
- H. Tests for airborne concentrations of the chemical contaminant.
- I. Recommends the appropriate personal protective equipment required for use by personnel during emergency response operations.
- J. Provides chemical toxicity information to the Clinic when first-aid or emergency treatment of personnel is required.
- K. Ensures that any personnel exposures to hazardous substances in excess of federal limits are documented.

III. Chemical Emergency Response Team (CERT).

The CERT is comprised of the Chemical Emergency Coordinator, the First Response Team, the Chief Stationary Engineer, the Utilities Control Team and Contract Safety Specialists.

- A. Chemical Emergency Coordinator (CEC). A CEC will be appointed in writing and made known to all holders of this manual. The CEC will be available or on call 24 hours per day. The responsibilities of the CEC are:
 - 1. Reports to the site to assume technical supervision of the control and cleanup of the spill or release of hazardous materials and to contact other members of the Chemical Emergency Response Team as required.
 - 2. Monitors and is familiar with all aspects of the Emergency Contingency Manual, all operations and activities of the facility, the facility layout and the location and characteristics of all hazardous chemicals handled.
 - 3. Maintains all records required by this manual.
 - 4. During an actual emergency, the CEC should take all reasonable measures necessary to ensure that chemical releases do not spread or recur in other areas of the facility.
 - 5. Immediately following the emergency, the CEC will provide for the treatment, storage and disposal of any recovered materials, including contaminated soil or surface water, and other waste materials generated from a fire, explosion or chemical release.
 - 6. Ensures that all equipment utilized during a chemical emergency is cleaned and restored to its original condition prior to the resumption of normal activities. This will include replenishing any supplies that may have been used from the emergency "Spill Karts".

- 7. If any or all parts of this plan fail, the CEC should evaluate why the plan was ineffective, and provide a corrective written addendum to be a permanent part of the Emergency Contingency Manual.
- B. First Response Team (FRT). The First Response Team is comprised of the Power Plant Stationary Engineers assisted by any Contract Safety Specialists currently on site. The duties of the First Response Team are:
 - 1. After notification by the Command Center of a reported spill, obtain necessary personal protective equipment and report to spill location. Assess the size of the spill, determine if outside help needs to be called in and notify Command Center of perimeter to be established.

2. Contain the spill, if at all possible, to prevent further spread of material into other parts of the facility.

3. Have the Contract Safety Specialist contact the CEC and give an assessment of the situation.

4. If possible, begin cleanup operations. If the spill is of a large quantity requiring an outside Decontamination/Clean Up Contractor, stand by to assist the Contractor, if needed.

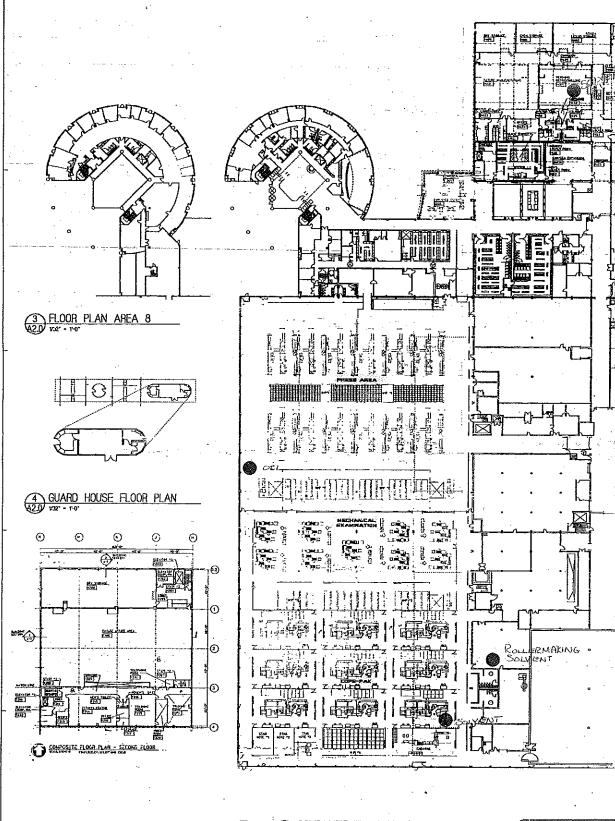
5. Provide the CEC with a written, after-the-fact report describing what happened and what actions were taken.

- C. Chief Stationary Engineer. The BEP's Chief Stationary Engineer is responsible for controlling building utilities during an emergency. Production equipment, such as presses, examining machines and COPEs, shall be controlled by the respective operators. The Chief Stationary Engineer serves as head of the Utilities Control Team and performs the following duties:
 - 1. Establishes a plan to monitor mechnical devices, such as ventilation systems, water, gas and steam valves, power switches, etc., during emergencies.
 - 2. Dispatches individuals or teams to prearranged control points for preplanned or directed action.
- D. Utilities Control Team (UCT). The on-site building Operations and Maintenance Contractor personnel shall comprise the UCT. Under the direction of the BEP's Chief Stationary Engineer, the UCT will be responsible for controlling utilities during an emergency. The team shall report to pre-designated locations.
- E. Contract Safety Specialist: The Contract Safety Specialist shall respond to the notification from the Command Center to the First Response Team that there is a spill. The Contract Safety Specialist shall:
 - 1. Assist the FRT in assessing and confining the spill. As soon as practical, notifies the CEC of the situation and relays any instructions from the CEC to the FRT.
 - 2. Ensure that the FRT and/or Decontamination/Clean Up Contractor is equipped with the proper personal protective clothing, supplies and equipment necessary to contain and clean up the spill or other waste materials prior to the resumption of normal operations.
- F. Medical Clinic Staff (MCS). The Medical Clinic Staff is responsible for training and equipping all personnel assigned to perform medical or first-aid services in an emergency, and for supervising emergency first-aid or medical self-help emergency operations within the building during an emergency. MCS duties include:
 - 1. Selects a first-aid or medical treatment staging area during an emergency that involves a number of injuries.
 - 2. Directs first-aid operations and controls access to medical supplies, as required, to assure their proper use, conservation, and availability for emergency use.
 - 3. Ensures personal protective equipment is provided for Clinic Staff.
 - 4. Maintains liaison with Forth Worth area hospital emergency rooms and ambulance/flight transportation to coordinate emergency services as required.

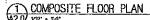
- G. Facilities Police. Police personnel are responsible for maintaining security during clean-up operations. Their duties include:
 - 1. Notify the First Response Team when a chemical emergency is reported.
 - 2. Control the perimeter established by the First Response Team.
 - 3. If requested by the First Response Team, call 911 to report the emergency.
 - 4. Notify roster officials to be contacted in the event of an emergency of the nature and location.
 - 5. Assign police officers to exterior exits to perform the necessary security checks required in the event of evacuation.
 - 6. In the event a total building evacuation becomes necessary, they shall man the Secondary Command Center, located in the Main Gate Office.

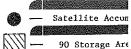
TECHNICAL MEETING BUREAU OF ENGRAVING AND PRINTING FORT WORTH, TEXAS EPA ID# TX1200939626 MAY 10, 1999

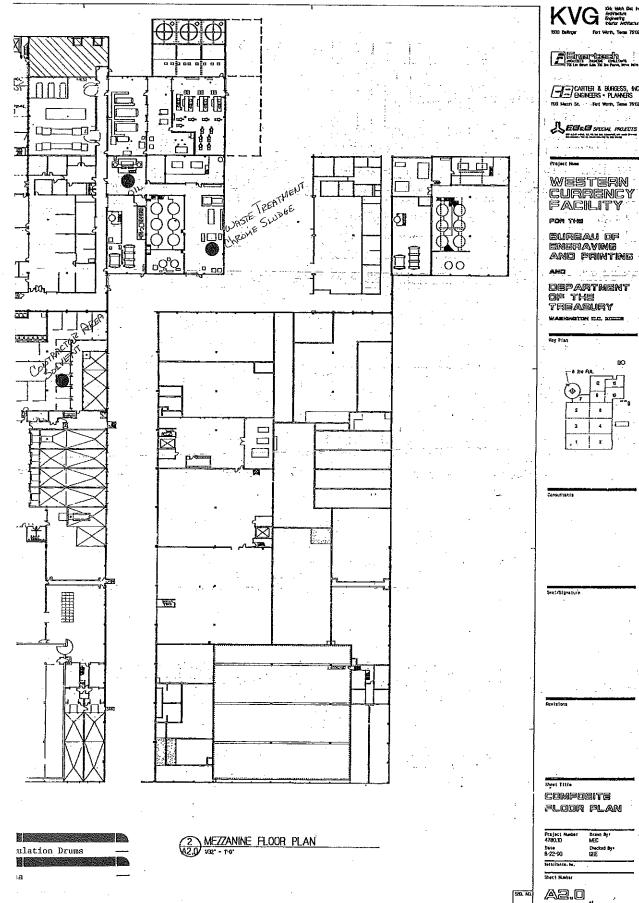
NAME & TITLE	ORGANIZATION	PHONE/FAX #
BOB HOBBS FACILITY MANAGEN	Bureau or E/P	Fax 847-3651 847-3936
CHEM. ENGR	BEP	847-3820
PLANT MANAGER	BEP	(817) - 847-3802 (817)-847-3703
Mitte Bottle	BEP	(817) 847-3773 (817) 847-3745
Amie Dutta Richardan	US EPA ORC	(214) 665-2713
Bell Colpert by phone		
Agatha Benjamin	U.SEPA	(214)665-7292
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DEPARTMENT OF THE TREASURY

BUREAU OF ENGRAVING AND PRINTING

FORT WORTH, TEXAS 76131

May 11, 1998

Mrs. Margaret Ford Fort Worth Water Department Industrial Waste Section 920 Fournier Street Fort Worth, Texas 76102-3456

Dear Mrs. Ford,

The Chemical Emergency Response Plan you requested during your inspection of the facility this spring is attached.

If you have any questions concerning this plan please give me a call at (817) 847-3820.

Sincerely,

Colleen McKinney

Chemical Engineer

Facilities Contract Management Branch

CHEMICAL EMERGENCY RESPONSE PLAN

EMERGENCY CONTACTS AND FACILITY DESCRIPTION

Emergency Contact: Colleen McKinney

Work Phone:

(817) 847-3820

Title: Chemical Engineer

Emergency Phone:

(800) 405-5831

Chemical Emergency Coordinator

Emergency Contact: Karl Bennett

Work Phone:

(817) 847-3945

Title: Senior Safety Specialist

Emergency Phone:

(800) 314-7649

Acting Chemical Emergency Coordinator

Facility Type: Currency Production

Operating Schedule: 24 hours per day, Monday – Friday

Average Daily Discharge of Waste Water: 150,000 GPD

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Several governmental regulations require industry to prepare written plans which describe the management of chemicals and hazardous waste and the response in the event of a spill. These regulations are contained in federal, state and local laws. City of Fort Worth ordinance requires an Accidental Discharge Plan for preventing slug loads of pollutants into the sanitary sewers. This requirement is derived from EPA rules for the pretreatment of industrial waste (reference: 40 CFR 403.8 (f)(2)(v)).

The EPA hazardous waste regulations, RCRA, require generators to prepare a Contingency Plan to minimize the effects of accidental releases of hazardous waste to the environment (reference: 40 CFR 262.34 (4) and 265.52). This requirement is repeated in state rules.

In addition, OSHA requires industry to prepare an Emergency Response Plan which addresses employee safety and cleanup response in the event of a hazardous chemical spill (reference: 29 CFR 1900.38 (a) and 1910.120 (q)).

Since each of the required plans have common elements, the Western Currency Facility of the Bureau of Engraving and Printing has developed this comprehensive plan to satisfy them.

SCOPE AND PURPOSE

This plan describes the facility and the procedures to protect employees and the environment from harm in the event of a chemical or hazardous waste spill. This plan complies with the regulatory requirements of OSHA, EPA and the City of Fort Worth for emergency planning.

INDUSTRIAL PROCESSES AND CHEMICALS

The primary business of the Western Currency Facility of the Bureau of Engraving and Printing is the (1) printing of paper currency. In addition, (2) nickel plates used to print currency are manufactured, (3) PVC wiping rollers are resurfaced, (4) waste ink is reconstituted for reuse within the facility and virgin ink is manufactured. Each of these manufacturing processes are described below.

1. Currency Production

Using 12 intaglio printing presses, approximately one million sheets of currency are printed per day. This currency is allowed to air dry and is then examined visually for defects. The final printing of the currency is then done in the Currency Overprinting and Packaging (COPE) area. No floor drains are present in any of these production areas.

The intaglio presses are cleaned and waste ink is removed using solvent and a rinsing solution called "Water Wipe". It is composed of 98.5% soft water, 1.0% sodium hydroxide and 0.5% sulfated castor oil. This waste "water wipe" solution is collected in underground double walled sumps (with a leak detection system) and pumped to the waste pretreatment plant in another area of the plant.

Cleaning in the COPE area is primarily done with solvent. In the COPE printing area, a solvent accumulation drum is used to collect excess solvent.

2. Platemaking.

An electrolytic plating process is used to manufacture nickel printing plates for use on the intaglio presses. These plates are hard chromed to add strength. There are two nickel tanks and two chrome tanks in the plate making process. Soft water is used to rinse the plates when they are removed from a plating tank. This rinse water drains into a sump which is pumped over to waste treatment where it is treated in a coagulation/flocculation process to remove the heavy metals. If the contents of the plating tanks are to be replaced, the old chemical is pumped into waste accumulation drums and shipped as hazardous waste. There are no floor drains to the sanitary sewer in this area.

3. Plastirota.

Polyvinyl chloride (PVC) wiper rollers are resurfaced in Rollermaking. There are no floor drains in this area. The PVC powder is mixed with a gel monomer catalyst to make the PVC paste that is applied to the roller surface. Cleaning in the roller making area is primarily done with solvent. A solvent accumulation drum is used to collect excess solvent.

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4. Ink Reconstitution and Manufacturing.

Ink reconstitution and manufacturing began at the Western Currency Facility in 1997. Waste ink is collected from the intaglio presses and drummed. This waste product is moved to the ink mill area where it is reconstituted. The reconstituted ink is returned for use on the intaglio presses. One other ink product is currently in production in the ink mill; that is, an intaglio non-magnetic black ink. No floor drains to the sanitary sewer exist in this area. Equipment cleaning in the ink mill is done primarily with solvent. A solvent accumulation drum is used to collect excess solvent.

WASTE PRETREATMENT.

The waste water wipe solution described in Number 1 above is pumped to the waste treatment area where it is treated in a coagulation/flocculation process to remove the ink solids. Coagulant is separated by centrifugation. The equalization tank, four treatment tanks and the calcium chloride storage tank are all surrounded by a 3-foot secondary containment wall. There are no drains to the sanitary sewer in this area. There is a drain to a double-walled underground spill containment tank with a leak detection system.

Sulfuric acid is used to neutralize the decant from the centrifuge. Ninety-three percent sulfuric acid is purchased and stored in a 6,000-gallon tank. The 93% sulfuric acid is diluted to 17% which is stored in a 4,000 gallon tank. The sulfuric acid tanks are surrounded by a 3-foot secondary containment wall. There is no drain to the sanitary sewer in this area. Sulfuric acid spills are neutralized in the area using sodium bicarbonate and cleaned up.

Solids removed during the centrifugation of the treated waste rinsing solution are classified as a Class I, industrial non-hazardous waste. These solids are collected in 55-gallon drums.

As discussed in Number 2 above, the rinse water from platemaking is treated in a separate treatment system to remove the metals from the waste stream. It is a coagulation/filtration batch process that uses a filter press to separate the coagulated solids. The water effluent from the system is bench tested for metal content before it is released to the sanitary sewer. The treatment system is surrounded by an 8-inch secondary containment berm. No floor drains to the sanitary sewer are in this area.

WASTE DISPOSAL

All process wastes are placed in compatible containers and properly labeled. All waste containers are staged in Area 12, adjacent to Dock doors 13 and 14 in preparation for shipment. There are no floor drains in this area. Spill cleanup and absorbent materials are available in this area should a spill occur. The Western Currency Facility follows applicable accumulation and disposal requirements and utilizes a reputable, registered waste disposal contractor for shipment and disposal of industrial non-hazardous and hazardous wastes.

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HAZARDOUS MATERIALS OVERVIEW

I. HAZARDOUS MATERIALS

Hazardous materials present in the plant in container volumes greater than 55 gallons are summarized below. Hazardous materials in consumer quantity packing is not addressed because the packaging of these materials reduces the possibilities of contamination. However, hazard warnings on these packages should not be ignored or minimized because of their exclusion from this discussion.

- A. Except for fuel oil the hazardous materials in Figure 3.1 are received by Shipping and Receiving personnel at Post 9 and stored in the specified locations. Fuel oil is received in a tank truck and unloaded directly into the fuel oil tanks.
- B. The hazardous materials in Figure 3.2 are received by the Waste Treatment Contractor in tank trucks, off-loaded at the pump house and stored in the tanks provided in Waste Treatment.
- C. Industrial Hazardous Waste. Hazardous waste accumulation drums are listed in Figure 3.3. When an accumulation drum is full, the area supervisor will notify the Environmental Technician. The Environmental Technician will inspect and label the drum and arrange to have it removed to the hazardous waste staging area in preparation for shipment. The Environmental Technician will also arrange for a new accumulation drum that is labeled. The plant's Chemical Engineer is responsible for ensuring that the Western Currency Facility is in compliance with all Federal, State, local and BEP regulations.

II. INVENTORY OF HAZARDOUS MATERIALS

The Safety and Occupational Health Office must maintain a complete inventory of the hazardous materials, by location, in the Western Currency Facility. This inventory provides immediate data on the materials stored and used in the areas, maximum quantity and health, flammability and reactivity hazards relative to the material. The Police Operations Command Center located in the hardened command center will maintain a duplicate copy of the inventory for Fire Department use.

Each work center will maintain a copy of the Material Safety Data Sheets (MSDS) for the material in use in the area.

III. PERSONNEL TRAINING

All personnel will receive Hazard Communication training through the Safety and Occupational Health Office. General Stores personnel who are the primary movers of hazardous materials will receive specialized training by the Plant's Chemical Engineer.

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Hazardous Material - General

Figure 3.1

Material Description	Container Size	Location	Location Description	Hazard	
Mineral Spirits Naptha Odorless Mineral Spirits Isomet Solvent Fuel Oil - Tank Fuel Oil - Tank Plastirota Monomer Chromic Acid Flakes Chromic Acid Sodium Hydroxide (NaOH)	55 gal 350 gal tote 55 gal 55 gal 10,000 gal tank 10,000 gal tank	Outside Outside P-119 P-175 P-120 P-120	Flammable Liquid Storage Flammable Liquid Storage Portable Storage Bldg Flammable Liquid Storage Underground Storage Tank Underground Storage Tank Warehouse Warehouse Platemaking Platemaking Warehouse	Flammable Flammable Flammable Flammable Combustible Combustible Reactive Corrosive Corrosive Corrosive	

Figure 3.2

Hazardous Materials - Waste Treatment (Bulk)

Material Description	Container Size	Location	Location Description	Hazard
Sodium Hydroxide (NaOH)	10,000 gal tank	S-138	Waste Treatment	Corrosive
Sulfonated Castor Oil	6,000 gal tank	S-138	Waste Treatment	Combustible
Water Wipe, T4W	1,600 gal tank	S-138	Waste Treatment	Corrosive
Water Wipe, T5W	1,600 gal tank	S-138	Waste Treatment	Corrosive
Sulfuric Acid, 93% - Tank	6,000 gal tank	S-151	Waste Treatment	Corrosive
Sulfuric Acid, 17% - Tank	4,000 gal tank		Waste Treatment	Corrosive

Hazardous Waste Accumulation Drums

Figure 3.3

Waste Description	Container Size	Accumulation Points	Location	Hazard
Waste Solvent	55 gal drum	lnk Mill	M109	Flammable
		COPE	P101	Flammable
	·	Plastirota	P119	Flammable
Waste Oils	55 gal drum	EM Shop	P127	Combustible
Chromic:Acid	, 55 gal drum	Platemaking	P120	Corrosive
Sodium Hydroxide	55 gal drum	Platemaking	P120	Corrosive
		EM Shop	S125	Corrosive

SPILL PREVENTION

The Western Currency Facility of the Bureau of Engraving and Printing avoids purchasing excessive volumes of chemicals. Chemical inventories are tracked by computer and are automatically ordered when inventories fall below specified quantities.

The currency production, platemaking, plastirota and ink mill areas have no floor drains to the sanitary sewer, therefore, contamination is impossible from spills. Absorbent material is available within each local production area to respond to spills.

In waste treatment, no floor drains to the sanitary sewer are present. The secondary containment area under the treatment tanks drains to a double-walled, underground spill containment tank with a leak detection system. The room in which the waste water wipe solution of 98.5% soft water, 1.0% sodium hydroxide and 0.5% sulfated castor oil is mixed has no drains to the sanitary sewer. Drains to the double-walled, underground spill containment tank mentioned above are present.

Bulk deliveries of liquid chemicals to waste treatment are received at the pump house just outside the waste treatment area. Absorbent material is available in the pump house to keep spills from the off-loading operation of these tanker trucks from contaminating the storm sewer.

Spills are prevented in handling by proper training and licensing of forklift drivers. Chemicals are purchased in quantities smaller than 55 gallons, which limits the potential for a large spill.

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SPILL RESPONSE

The spill or release of chemicals or hazardous waste is considered an emergency situation. The response to such an incident may have these elements:

- I. Awareness and Identification
- II. Evacuation
- III. Notification
- IV. Spill Cleanup

Personnel from the affected work area can execute the elements listed above for <u>all minor spills</u>. A <u>minor spill</u> is one which is contained on-site and does not involve contamination of air, soil, drainage, or groundwater off-site and is a spill which can be cleaned up by employees wearing simple personal protection, i.e., gloves, aprons, boots and face shields.

A <u>major</u> spill is a chemical release which contaminates or has the potential to contaminate air, soil, or water outside the Western Currency Facility property. It must also be a spill which involves dangerous fumes or toxic conditions and requires the use of special protective gear, such as respirators or self-contained breathing apparatus. Any major spill will require a response from outside agencies or specialized contractors.

Each of these elements are discussed in this plan.

I. AWARENESS AND IDENTIFICATION

Employees will initiate the response upon awareness of an emergency situation. A spill can be as easy to identify as the sudden, unplanned release of liquid chemicals from a tank rupture, or the presence of smoke or fumes. A spill may be subtle such as a wet area around the base of a drum. Upon awareness, an employee will follow these procedures:

A. Employee's Responsibility.

- 1. Warn other workers to stay clear of the spilled material.
- 2. Immediately report the spill to the supervisor of the area in which the spill has occurred.
- 3. If there is no supervisor present or if the incident occurs in a public area, the employee will assume the supervisor's responsibilities.

B. Supervisor's Responsibility (If the supervisor is not present, the employee assumes this responsibility).

1. Will immediately assess the spill and decide if the spill is an emergency situation. Not all spills will be considered an emergency.

A <u>minor spill</u> is contained on-site and does not involve contamination of air, soil, drainage or groundwater off-site, and is a spill which can be cleaned up by employees wearing simple personal protection, i.e., gloves, aprons, boots and face shields.

A <u>major spill</u> is a chemical release which contaminates or has the potential to contaminate air, soil, or water outside the facility property. It must also be a spill which involves dangerous fumes, toxic conditions and requires the use of special protective gear, such as, respirators or self-contained breathing apparatus. Any <u>major spill</u> will require a response from outside agencies or specialized contractors.

- 2. If an emergency situation exists, the supervisor will;
 - a. Immediately evacuate the area to the designated fire evacuation muster point.
 - b. Notify the Police Operations Command Center.
 - c. The supervisor immediately goes to the muster point to account for all the employees evacuated from the area.

C. Police Operations Command Center

1. Immediately notify the First Response Team by radio/telephone.

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- 2. <u>If directed</u> by the First Response Team, the Police will call 911 for emergency assistance.
- 3. Secure the perimeter established by the First Response Team.
- 4. Escort outside emergency response personnel.

D. First Response Team (FRT)

The First Response Team will direct the response. The First Response Team consists of the Power Plant Stationary Engineers assisted by any contract Safety Specialists currently on site. Upon notification from the Command Center, the responsibilities of the First Response Team are:

- 1. Immediately assess the emergency situation.
- 2. Establish a perimeter and, if possible, prevent the spill from contaminating other areas. Notify the Police Command Center of location of the perimeter.
- 3. If outside emergency assistance is needed the First Response Team will radio or telephone the Police Operations Command Center who will call 911.
- 4. Identify the character, source and amount of any released materials either by observation or review of facility records or manifests.
- 5. Notify the Chemical Emergency Coordinator of the emergency.

E. Chemical Emergency Coordinator (CEC)

- 1. Obtain a description of the emergency from the First Response Team.
- 2. Assess possible hazards to human health or the environment that may result from the release, fire, or explosion. This assessment must consider both direct and indirect effects of the release, fire, or explosion.
- 3. If the CEC determines that the facility has had a release, fire, or explosion which could threaten human health, or the environment outside the facility, he/she must report the findings as follows:
- a. Immediately notify the National Response Center using the 24-hour toll free number (800) 424-8802. The report must include:
 - (1) Name and telephone number of reporter;
 - (2) Name and address of facility;
 - (3) Time and type of incident (e.g., release, fire);

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- (4) Name and quantity of material involved, to the extent known;
- (5) The extent of injuries, if any and
- (6) The possible hazards to human health or the environment outside the facility.
- b. Ensure that fires, explosions, and releases do not occur, recur, or spread to other hazardous materials at the facility. These measures must include, where applicable, stopping processes and operations, collecting and containing released material and removing or isolating containers.
- c. If the facility stops operations in response to a fire, explosion or release, the CEC must monitor for leaks, pressure buildup, gas generation, or ruptures in valves, pipes, or other equipment, wherever this is appropriate.

II. EVACUATION

The procedures for evacuation presented in Appendix A will be followed in all emergency situations.

III. NOTIFICATION

The Chemical Emergency Coordinator will notify all environmental agencies as required by local, state and federal regulations.

A. SANITARY SEWER SPILLS:

City of Fort Worth Water Department The City of Fort Worth will be notified immediately by the Chemical Emergency Coordinator of any accidental or slug discharge into the sanitary sewer system. A slug discharge is "any discharge of water, sewage, or industrial waste other than toxic material which in concentration of any given constituent or if quantity or flow exceeds for any period of duration longer than fifteen(15) minutes or more than five times the average twenty-four (24) hour concentration or flow during normal operations." The phone numbers for notification are:

Pretreatment Services Division
 920 Fournier Street
 Fort Worth, TX 76102-3456

Phone: 817-871-8305

• Field Operations
Phone: 817-871-8300

B. SPILLS ONTO SOILS OR DRAINAGE:

State rules require the prompt notification of spills. If there is a spill of chemicals or of industrial waste water of any volume onto the soil or into a drainage that migrates off-site, then the Texas Natural Resources Conservation Commission (TNRCC) must be notified. The notification must be made immediately or no later than twenty-four (24) hours after the spill. The phone contact numbers for the TNRCC local office and the twenty-four (24) hour Emergency Response Center in Austin are:

TNRCC Region 4 Office 1101 East Arkansas Lane Arlington, TX 76020-6499

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TNRCC – Austin
Pollution Clean Division
Messenger Building D
P.O. Box 13087
Austin, TX 78711

Phone: 512-463-7727 (24-hour hotline)

If the "reportable quantity" for the spilled material is exceeded, then the EPA (as well as emergency management agencies) must be notified. Hazardous substances and reportable quantities are listed in 40 CFR 302.4. If the off-site spill exceeds these amounts, then immediately call:

Local Emergency Planning Commission for Tarrant County 1000 Throckmorton Street Fort Worth, TX 76102-4733 817-871-6088 (working hours)

National Response Center, U.S. Coast Guard 800-424-8802

Within five (5) days of a reportable accident release, a written report must be submitted to the appropriate agency for review to prevent recurrence. The report will explain the causes of the spill and corrective actions to prevent further problems.

IV. SPILL CONTAINMENT AND CLEANUP

Spills of hazardous material in all areas without floor drains to underground emergency spill containment tanks will be contained and cleaned up with absorbents. Absorbents are available in all production areas. Large spills are unlikely because chemicals are maintained in their original factory containers or smaller compatible containers.

In the waste treatment area, an underground spill containment tank located just outside the south door of the plant can receive spilled material from the secondary containment area around the treatment tanks and from the water wipe makeup area. The contents of the spill containment tank can be pumped back into the equalization tank for treatment.

A. Waste rinsing solution: If a spill occurs in the secondary containment area under the treatment tanks in waste treatment, the spill will drain to an underground spill containment tank..

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B. Water Wipe Makeup: Spills of 50% sodium hydroxide, 35% sulfonated castor oil or mixed water wipe solution will drain to the underground spill containment tank.

A spill in the sulfuric acid secondary containment area is neutralized with sodium bicarbonate. The neutralized solution is pumped into the spill containment tank.

Bulk chemicals for use in waste treatment are delivered to the pump house located at the southeast corner of waste treatment. Absorbents are kept in the pump house to contain any spills at the pump house.

C. The First Response Team will:

- 1. Direct cleanup of minor spills. If the spill requires an outside Decontamination/ Clean Up contractor, the team will stand by to assist the contractor.
- 2. Prepare a written report describing what occurred and what actions were taken.

D. The Chemical Emergency Coordinator

- 1. After an emergency, the emergency coordinator must provide for packaging and removal of collected waste, contaminated soil or surface water, or any other material that results from a release, fire, or explosion at the facility.
- 2. Ensures that no waste that may be incompatible with the released material is present until cleanup procedures are completed.
- 3. All emergency equipment is cleaned and available for use.

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EMPLOYEE TRAINING

All Western Currency Facility employees receive Hazard Communications training through the Safety Department during the new employee training program and as a part of an ongoing Safety Training program.

Shipping/Receiving and General Stores material handling personnel receive additional training in the transportation of hazardous materials (DOT) and hazardous materials operations (HAZWOPER).

PLAN POSTING, REVIEW AND UPDATE

Copies of applicable procedures contained within this plan will be posted in the shop area for reference in the event of a spill or release.

A file copy will be maintained in the Safety and Environmental offices and Police Command Center. It is reviewed annually for updating in cases, such as, process changes, addition of new chemical materials, and employee turnover.

In the event of a plan update, a current copy will be forwarded to the City of Fort Worth Industrial Waste Section. This current plan is implemented as of May 1, 1998.

RESPONSIBILITIES OF PERSONNEL

- I. The Plant Manager is responsible for ensuring that facilities are maintained and operated to minimize the possibility of a fire, explosion, or any unplanned sudden or non-sudden release of hazardous waste to air, soil, or surface water which could threaten human health or the environment.
- II. Safety and Occupational Health Specialist.
 - A. Ensures that the basic provisions of this manual are disseminated to all persons employed in the facility.
 - B. Ensures that appropriate personnel are trained to provide technical guidance for safely dealing with chemical emergencies.
 - C. Develops or provides an Emergency Spill Control Guide for dissemination to Chemical Emergency Response Team (CERT) members.
 - D. Maintains liaison with state and local emergency response teams to plan for emergency services in the event of a chemical disaster.

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- E. When directed by the First Response Team, reports the emergency to the Plant Manager, including the potential extent of injuries and hazards to human health or the environment outside the facility.
- F. Assists the Chemical Emergency Coordinator (CEC) with the technical supervision of incidents involving releases of flammable hazardous materials.
- G. Serves as the assistant CEC, providing technical expertise in situations where chemical releases may have possible hazards to human health.
- H. Tests for airborne concentrations of the chemical contaminant.
- I. Recommends the appropriate personal protective equipment required for use by personnel during emergency response operations.
- J. Provides chemical toxicity information to the Clinic when first-aid or emergency treatment of personnel is required.
- K. Ensures that any personnel exposures to hazardous substances in excess of federal limits are documented.

III. Chemical Emergency Response Team (CERT).

The CERT is comprised of the Chemical Emergency Coordinator, the First Response Team, the Chief Stationary Engineer, the Utilities Control Team and Contract Safety Specialists.

- A. Chemical Emergency Coordinator (CEC). A CEC will be appointed in writing and made known to all holders of this manual. The CEC will be available or on call 24 hours per day. The responsibilities of the CEC are:
 - 1. Reports to the site to assume technical supervision of the control and cleanup of the spill or release of hazardous materials and to contact other members of the Chemical Emergency Response Team as required.
 - 2. Monitors and is familiar with all aspects of the Emergency Contingency Manual, all operations and activities of the facility, the facility layout and the location and characteristics of all hazardous chemicals handled.
 - 3. Maintains all records required by this manual.
 - 4. During an actual emergency, the CEC should take all reasonable measures necessary to ensure that chemical releases do not spread or recur in other areas of the facility.
 - 5. Immediately following the emergency, the CEC will provide for the treatment, storage and disposal of any recovered materials, including contaminated soil or surface water, and other waste materials generated from a fire, explosion or chemical release.
 - 6. Ensures that all equipment utilized during a chemical emergency is cleaned and restored to its original condition prior to the resumption of normal activities. This will include replenishing any supplies that may have been used from the emergency "Spill Karts".

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- 7. If any or all parts of this plan fail, the CEC should evaluate why the plan was ineffective, and provide a corrective written addendum to be a permanent part of the Emergency Contingency Manual.
- B. First Response Team (FRT). The First Response Team is comprised of the Power Plant Stationary Engineers assisted by any Contract Safety Specialists currently on site. The duties of the First Response Team are:
 - 1. After notification by the Command Center of a reported spill, obtain necessary personal protective equipment and report to spill location. Assess the size of the spill, determine if outside help needs to be called in and notify Command Center of perimeter to be established.
 - 2. Contain the spill, if at all possible, to prevent further spread of material into other parts of the facility.
 - 3. Have the Contract Safety Specialist contact the CEC and give an assessment of the situation.
 - 4. If possible, begin cleanup operations. If the spill is of a large quantity requiring an outside Decontamination/Clean Up Contractor, stand by to assist the Contractor, if needed.
 - 5. Provide the CEC with a written, after-the-fact report describing what happened and what actions were taken.

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- C. Chief Stationary Engineer. The BEP's Chief Stationary Engineer is responsible for controlling building utilities during an emergency. Production equipment, such as presses, examining machines and COPEs, shall be controlled by the respective operators. The Chief Stationary Engineer serves as head of the Utilities Control Team and performs the following duties:
 - 1. Establishes a plan to monitor mechnical devices, such as ventilation systems, water, gas and steam valves, power switches, etc., during emergencies.
 - 2. Dispatches individuals or teams to prearranged control points for preplanned or directed action.
- D. Utilities Control Team (UCT). The on-site building Operations and Maintenance Contractor personnel shall comprise the UCT. Under the direction of the BEP's Chief Stationary Engineer, the UCT will be responsible for controlling utilities during an emergency. The team shall report to pre-designated locations.
- E. Contract Safety Specialist: The Contract Safety Specialist shall respond to the notification from the Command Center to the First Response Team that there is a spill. The Contract Safety Specialist shall:
 - 1. Assist the FRT in assessing and confining the spill. As soon as practical, notifies the CEC of the situation and relays any instructions from the CEC to the FRT.
 - 2. Ensure that the FRT and/or Decontamination/Clean Up Contractor is equipped with the proper personal protective clothing, supplies and equipment necessary to contain and clean up the spill or other waste materials prior to the resumption of normal operations.
- F. Medical Clinic Staff (MCS). The Medical Clinic Staff is responsible for training and equipping all personnel assigned to perform medical or first-aid services in an emergency, and for supervising emergency first-aid or medical self-help emergency operations within the building during an emergency. MCS duties include:
 - 1. Selects a first-aid or medical treatment staging area during an emergency that involves a number of injuries.
 - 2. Directs first-aid operations and controls access to medical supplies, as required, to assure their proper use, conservation, and availability for emergency use.
 - 3. Ensures personal protective equipment is provided for Clinic Staff.
 - 4. Maintains liaison with Forth Worth area hospital emergency rooms and ambulance/flight transportation to coordinate emergency services as required.

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- G. Facilities Police. Police personnel are responsible for maintaining security during clean-up operations. Their duties include:
 - 1. Notify the First Response Team when a chemical emergency is reported.
 - 2. Control the perimeter established by the First Response Team.
 - 3. If requested by the First Response Team, call 911 to report the emergency.
 - 4. Notify roster officials to be contacted in the event of an emergency of the nature and location.
 - 5. Assign police officers to exterior exits to perform the necessary security checks required in the event of evacuation.
 - 6. In the event a total building evacuation becomes necessary, they shall man the Secondary Command Center, located in the Main Gate Office.

VIA FACSIMILE

Ms. Charlene Williams
Plant Manager
U.S. Department of the Treasury
Bureau of Engraving and Printing
Western Currency Facility
9000 Blue Mound Road
Fort Worth, TX 76131

Re: Bureau of Engraving and Printing; EPA I.D. Number TX1200939626 Fact Meeting - May 10, 1999

Dear Ms. Williams:

Reference is being made to our conversation of April 27, 1999, regarding a fact meeting to be held on May 10, 1999, at 1:30 p.m. in the Environmental Protection Agency (EPA) Region 6, Dallas Office.

On or about June 8-10 1998, EPA conducted a Resource Conservation and Recovery Act (RCRA) Compliance Evaluation Inspection at your facility. Upon review of EPA's inspection report, the following alleged violations of RCRA were discovered, as set forth below:

- (1) 40 CFR §60.262.34 (a)(1)(i) Subpart C The facility failed to comply with Subpart I of 40 CFR part 265 as required in the Subpart.
 - (a) §265.171- Facility failed to maintain waste in a container in good condition.
 - (b) §265.173 Facility failed to keep drum closed during storage, except when it is necessary to add or remove waste.
 - (c) §265.174 Facility failed to inspect areas where containers are stored, at least weekly, looking for leaks and for deterioration caused by corrosion or other factors.
- (2) 40 CFR §60.262.34 (a)(2) Failure to clearly and visible mark for inspection on each container the date upon which each period of accumulation begins.

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- (3) 40 CFR § 60.262.34 (a)(3) Failure to label or mark clearly with the words "Hazardous Waste".
- (4) 40 CFR § 60.262.34(a)(4) The facility failed to comply with Subparts C and D in 40 CFR Part 265, and with §265.16.
 - (a) § 265.16 Failure to comply with the Personnel Training Requirements of this Subpart.
 - (b) §265.35, Subpart C Facility failed to maintain adequate aisle space to allow unobstructed movement of personnel.
 - (c) §265.54, Subpart D Facility failed to amend the contingency plan as necessary.
- (5) 40 CFR § 262. 34 (C)(1) Facility failed to comply with the 55 gallons requirement by failing to accumulate hazardous waste in containers at or near the point of generation where wastes initially accumulate, which is under the control of the operator of the process generating the waste, without a permit or interim status.

Therefore, BEP did not meet the exemption requirements of 30 TAC § 335.69 [40 CFR 262.34] in the drum storage area and satellite accumulation areas by: failing to keep containers closed during storage; failing to conduct inspections at least weekly; failing to date containers in the Drum Storage/satellite Area with the accumulation start date; failing to label the containers in the Drum Storage/satellite Area with the words "hazardous waste"; failing to have personnel training related to hazardous waste management; failing to maintain the required personnel documents and records related to hazardous waste management; failing to maintain adequate aisle space; failing to amend the contingency plan as necessary; and failing to accumulate hazardous waste in containers at or near the point of generation where wastes initially accumulate.

The purpose of the meeting is to provide you with an opportunity to explain your position regarding the above potential violations and to inform you of EPA's options to resolve these areas of concern.

If you have any questions regarding this matter, please call me at (214) 665-7292. The assigned attorney is Amie Richardson. She can be contacted at (214) 665-2713.

Sincerely,

Agatha Benjamin, P.E. Environmental Engineer Texas Section

DEPARTMENT OF THE TREASURY

BUREAU OF ENGRAVING AND PRINTING

FORT WORTH, TEXAS 76131

January 22, 1998

Waste Evaluation Section/MC-129
Texas Natural Resources Conservation Commission
12100 Park 35 Circle
Austin, Texas 78753

The Bureau of Engraving and Printing's Annual Waste Summary for the Western Currency Facility at 9000 Blue Mound Road, Fort Worth, Texas is enclosed.

If you have any questions concerning these reports, please direct them to Colleen McKinney at (817),847-3820.

D. Leon Griffin, Manager

Technical Support Division

WASTE EVALUATION SECTION
MC 128
INDUSTRIAL AND HAZARDOUS WASTE DIVISION
TEXAS NATURAL RESOURCE CONSERVATION COMN
P.O. BOX 19087
AUSTIN, TEXAS 78711-3087

Department of the Treasury 9000 Blue Mound Road Fort Worth, TX 76131-3304 Leon Griffin

-	ANNUAL WASTE SUMMARY	Your SOLID WASTE	
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	YOUR WASTE GENERATION FEE IS CALCULATED FROM THIS REPORT. BE SURE THE INFORMATION IS CORRECT TO REPORT WASTEWATER, SEE INSTRUCTION BOOKLET RG-151.	ED FROM THIS REPORT. BE	SURE THE INFORMATION IS CORRECT OKLET RG-151.

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I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete.

O a a C	Signification of Preparer		Simplification	
Colleen McKinney	Proparer (PRINT NAME)	D. Leon Griffin	Authorized Agent (PRINT NAME)	LPS Form TNRCC - 0438-A (Rev. 10-10-97)

1-15-98

WASTE EVALUATION SECTION
MC 129
INDUSTRIAL AND HAZARDOUS WASTE DIVISION
INDUSTRIAL SAND HAZARDOUS WASTE DIVISION
FOR MATURAL RESOURCE CONSERVATION COMMISSION
F.G. BOX 13037
AUSTIN, TEXAS 78711-3087

P.O. BOX 13087
AUSTIN, TEXAS 78711-3087
Leon Griffin
Department of the Treasury
9000 Blue Mound Road
Fort Worth, TX 76131-3304 817-847-3887

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certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete.

Colleen McKinney Preparer (PRINT NAME) D. Leon Griffin Authorized Agent (PRINT NAME) Signature of Authorized Agent (PRINT NAME) Signature of Authorized Agent (PRINT NAME) Signature of Authorized Agent (PRINT NAME)

Page 2 of 19

WASTE EVALUATION SECTION
MOC129
INDIATAL AND HAZARDOUS WASTE DIVISION
TEXAS NATURAL RESOURCE CONSERVATION COMMIS
P.O. BOX 13087
AUSTRI, TEXAS 78711-3087

AUSTIN, TEXAS 78711-3087	TELEPHONE: (512) 239-6832	
Leon Griffin		
Department of the Treasury		
9000 Blue Mound Road		
Fort Worth, TX 76131-3304 817-847-3887	817-847-3887	

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Your Solid Waste

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1-15-98	Date	17 11-9	Date	
Colper my Comey	Signature of Preparer		Signature of Authorized Agent	
Colleen McKinney	Proparer (PRINT NAME)	D. Leon Griffin	Authorized Agent (PRINT NAME)	LPS Form TNRCC: 0438-A (Rev. 10-10-97)

Page 3 of 19

WASTE EVALUATION SECTION
MAC 129
MDUSTRIAL AND HAZARDOUS WASTE DIVISION
TEXAS NATURAL RESOURCE CONSERVATION COMMISSION
P.O. BOX 13087
AUSTIN, TEXAS 78711-3087

Fort Worth, TX 76131-3304 817-847-3887 TELEPHONE: (512) 239-6832 Department of the Treasury 9000 Blue Mound Road Leon Griffin

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{See 30 TAC 335.9(a)(3); also see instructions} 1997 NO REPORT REQUIRED FOR DATA YEAR:

REGISTRATION NUMBER: 38907

G 1 Report for: 19 97 Your EPA ID# T.X, 1, 2, 0, 09

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YOUR WASTE GENERATION FEE IS CALCULATED FROM THIS REPORT. BE SURE THE INFORMATION IS CORRECT. TO REPORT WASTEWATER, SEE INSTRINCTION ROOKLET RG-151. SUPPLEMENTAL SUMMARY REVISED SUMMARY

SUMMARY STATUS

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I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete.

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Preparer (PRINT NAME)

Leon Griffin Ö.

(PRINT NAME LPS Form TNRCC - 0436-A (Rev. 10-10-97)

-15-98

ANNUAL WASTE SUMMARY YOUR SOLID WASTE 38907 G REDORT FOR DATA YEAR: 1997	NO REPORT REQUIRED Pour T, X, 1, 2, 0, 0, 9, 3, 9, 6, 2; 1 10 10 10 10 10 10 10	YOUR WASTE GENERATION FEE IS CALCULATED FROM THIS REPORT. BE SURE T TO REPORT WASTEWATER, SEE INSTRUCTION BOOKLET R	TENO. WASTE NO. WASTE DESCRIPTION TOTAL QUANTITY GENERATED UNITS Depleted nickel baths from the electroplating area. Haz	RECEIVER'S EPA ID# COMMENTS 176 17		76	76 88 117	TOTAL QUANTITY GENERATED UNITS Waste carbon cartridges enclosed in metal casings. Moun Waste carbon cartridges enclosed in metal casings. Moun	T N D O O O S 1 4 3 2 1		76 88 117	76	certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents and that based in my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete.	Colly Millian 1-15-98 Page 5 of 19	Lithorithad Agent Date
WASTE EVALUATION SECTION MC 129 MDUSTRIAL AND HAZARDOUS WASTE DIVISION TEXAS NATURAL RESOURCE CONSERVATION COMMISSION P.O. BOX 13087 AUSTIN, TEXAS 78711-3087 TELEPHONE: (512) 239-6802	Leon Griffin Department of the Treasury 3000 Blue Mound Road Fort Worth, TX 76131-3304 817-847-3887		STE NO. WASTE NO. WASTE NO. 39	QUANTITY HANDLED UNITS TYPE CODE FEE NUMBER 7 66 67 71 78	77	M N 70 77 78	7	TEXAS WASTE EPA HAZARDOUS EPA	NUMBER 0 4 7		70 70	, see M 770 71 76 76	certify under penalty of law that I have personally examined and am familiar with the in my inquiry of those individuals immediately responsible for obtaining the information,	Colleen McKinney Properer (PRINT NAME)	D. Leon Griffin Authorized Agent (PRINT NAME) PS Form TNRCC - 0498-A (Rev. 10-10-97)

Report for: 19 | 97 | YOUR WASTE GENERATION FEE IS CALCULATED FROM THIS REPORT. BE SURE THE INFORMATION IS CORRECT. TO REPORT WASTEWATER, SEE INSTRUCTION BOOKLET RG-151. UNITS SUPPLEMENTAL SUMMARY 2.1 TOTAL QUANTITY GENERATED *TOTAL QUANTITY GENERATED* ဖ Page (of) of ത 2,0,0,9,3 G 1 T X T Your EPA ID# 38907, I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. Waste hydrochloric acid from the chemical cleaning of p **SUMMARY STATUS** Your SOLID WASTE REGISTRATION NUMBER: REVISED SUMMARY Debris - rags, absorbents, spill pigs, sponges, pads fr 115-98 WASTE DESCRIPTION WASTE DESCRIPTION See 30 TAC 335.9(a)(3); also see instructions } COMMENTS COMMENTS 1997 NO REPORT REQUIRED **ORIGINAL SUMMARY** FOR DATA YEAR: RECEIVER'S EPA ID# RECEIVER'S EPA ID# EPA HAZARDOUS WASTE NO. EPA HAZARDOUS EPA HAZARDOUS EPA HAZARDOUS WASTE NO. WASTE NO. WASTE NO. × EPA HAZARDOUS WASTE NO. FACILITY NUMBER FACILITY NUMBER Fort Worth, TX 76131-3304 817-847-3887 TELEPHONE: (512) 239-6832 EPA HAZARDOUS EPA HAZARDOUS WASTE NO. INDUSTRIAL AND HAZARDOUS WASTE DIVISION TEXAS NATURAL RESOURCE CONSERVATION COMMISSION FO. BOX 13087 AUSTIN, TEXAS 78711-3087 SYSTEM TYPE CODE SYSTEM TYPE CODE Authorized Agent (PRINT NAME) Preparer (PRINT NAME) Department of the Treasury 5 Colleen McKinney LPS Form TNRCC - 0436-A (Rev. 10-10-97) D. Leon Griffin 99 9000 Blue Mound Road -00,17,104H QUANTITY HANDLED **QUANTITY HANDLED** -00463404 TEXAS WASTE Leon Griffin TEXAS WASTE CODE

ANNUAL WASTE SUMMARY

WASTE EVALUATION SECTION

 $|\mathbf{G}|$ Report for: $\mathbf{19} |97|_{\odot}$ YOUR WASTE GENERATION FEE IS CALCULATED FROM THIS REPORT. BE SURE THE INFORMATION IS CORRECT. TO REPORT WASTEWATER, SEE INSTRUCTION BOOKLET RG-151. SUPPLEMENTAL SUMMARY FPA ID# T, X, 1, 2,0,0,9,3,9,6,2,1 0 **TOTAL QUANTITY GENERATED FOTAL QUANTITY GENERATED** Page 7 of 19 ω I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. **SUMMARY STATUS** Drained oil filters from equipment and vessel maintenan Your SOLID WASTE REGISTRATION NUMBER: REVISED SUMMARY Waste ntckel solids, Nickel plated printing plates are -15-98 WASTE DESCRIPTION WASTE DESCRIPTION (See 30 TAC 335.9(a)(3); also see instructions } COMMENTS COMMENTS 1997 NO REPORT REQUIRED **ORIGINAL SUMMARY** FOR DATA YEAR: 3 T N D O O O 6 1 4 RECEIVER'S EPA ID# RECEIVER'S EPA 10# EPA HAZARDOUS EPA HAZARDOUS
WASTE NO. WASTE NO. WASTE NO. EPA HAZARDOUS WASTE NO. × EPA HAZARDOUS WASTE NO. 0 0 4 7 FACILITY NUMBER FACILITY NUMBER 817-847-3887 TELEPHONE: (512) 239-6832 EPA HAZARDOUS EPA HAZARDOUS WASTE NO. WASTE NO. INDUSTRIAL AND HAZARDOUS WASTE DIVISION TEKAS NATURAL RESOURCE CONSERVATION COMMISSION P.D. BOX 1308T 78711-3087 TELEPHONE SYSTEM TYPE CODE SYSTEM TYPE CODE Authorized Agent (PHINT NAME) Preparer (PRINT NAME) Department of the Treasury Fort Worth, TX 76131-3304 8 6 67 LPS Form TNRCC - 0436-A (Rev. 10-10-97) Colleen McKinney ы 99 9 D. Leon Griffin 9000 Blue Mound Road 0 **QUANTITY HANDLED QUANTITY HANDLED** ω Leon Griffin TEXAS WASTE TEXAS WASTE CODE 00,153,10,1

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ANNUAL WASTE SUMMARY

WASTE EVALUATION SECTION

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YOUR WASTE GENERATION FEE IS CALCULATED FROM THIS REPORT. BE SURE THE INFORMATION IS CORRECT. TO REPORT WASTEWATER, SEE INSTRUCTION BOOKLET RG-151. SUPPLEMENTAL SUMMARY *FOTAL QUANTITY GENERATED* Your T, X, 1, 2, 0, 0, 9 G G 38907 certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents and that based De-chrome waste from the stripping of chromium from pri Waste printing rinse from bottom of waste treatment tan **SUMMARY STATUS** Your SOLID WASTE REGISTRATION NUMBER: REVISED SUMMARY WASTE DESCRIPTION WASTE DESCRIPTION {See 30 TAC 335.9(a)(3); also see instructions } **ANNUAL WASTE SUMMARY** COMMENTS COMMENTS 1997 NO REPORT REQUIRED **ORIGINAL SUMMARY** T N D 00 0 6 1 43 2 1 FOR DATA YEAR: 2 ო 4 RECEIVER'S EPA ID# RECEIVER'S EPA ID# b | 0 | 0 | 6 | 1 EPA HAZARDOUS WASTE NO. EPA HAZARDOUS EPA HAZARDOUS EPA HAZARDOUS WASTE NO. WASTE NO. WASTE NO. × EPA HAZARDOUS WASTE NO. 47 О 4 FACILITY NUMBER FACILITY 002 Fort Worth, TX 76131-3304 817-847-3887 TELEPHONE: (512) 239-6832 EPA HAZARDOUS EPA HAZARDOUS WASTE NO. WASTE NO. 0 0 0 SYSTEM TYPE CODE SYSTEM TYPE CODE M 1 2 1 1 1 Department of the Treasury D 0 0 2 D 0 0 7 Σ UNITS SHIND Р 8 9000 Blue Mound Road 5 0 100 **QUANTITY HANDLED** QUANTITY HANDLED m Leon Griffin TEXAS WASTE TEXAS WASTE CODE 00,191,19H 00,181,10H

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D. Leon Griffin

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WASTE EVALUATION SECTION
MC 139
INDUSTRIAL AND HAZARDOUS WASTE D
TEXAS NATURAL RESOURCE CONSERVA
P.O. BOX 13087
AUSTIN, TEXAS 78711-3087

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McKinney	Preparer (PI
Colleen	

D. Leon Griffin

Authorized Agent (PRINT NAME)
LPS Form TNRCC - 0438-A (Rev. 10-10-97)

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YOUR WASTE GENERATION FEE IS CALCULATED FROM THIS REPORT. BE SURE THE INFORMATION IS CORRECT TO REPORT WASTEWATER, SEE INSTRUCTION BOOKLET RG-151. SUPPLEMENTAL SUMMARY Report for: 1.9 | 97 T, X, 11, 2, 0, 0, 9, 3, 9, 6, 2, 1 Ö 5. O **FOTAL QUANTITY GENERATED** TOTAL QUANTITY GENERATED 귝 Page 10 of 19 ত ത G J Your EPA ID# 38907 certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. SUMMARY STATUS Depleted wet lead acid batteries from plant use. Hazard Your SOLID WASTE REGISTRATION NUMBER: REVISED SUMMARY Depleted dry alkaline batteries from plant use. Non-haz 86-51-WASTE DESCRIPTION WASTE DESCRIPTION {See 30 TAC 335.9(a)(3); also see instructions} COMMENTS COMMENTS 1997 NO REPORT REQUIRED **ORIGINAL SUMMARY** FOR DATA YEAR: 3 T N D 00006114 4 RECEIVER'S EPA ID# RECEIVER'S EPA ID# 0000 × EPA HAZARDOUS WASTE NO. EPA HAZARDOUS EPA HAZARDOUS WASTE NO. Q Z H EPA HAZARDOUS EPA HAZARDOUS EPA HAZARDOUS WASTE NO. WASTE NO. 0 0 1 4 4 FACILITY FACILITY NUMBER 0 Ö ō Fort Worth, TX 76131-3304 817-847-3887 TELEPHONE: (512) 239-6832 2 Z EPA HAZARDOUS EPA HAZARDOUS WASTE NO. WASTE NO. D 0 0 8 MC 129
INDVISTRIAL AND HAZARDOUS WASTE DIVISION
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P.O. BOX 13087
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ANNUAL WASTE SUMMARY

WASTE EVALUATION SECTION

WASTE EVALUATION SECTION
MC 129
INDUSTRIAL AND HAZARDOUS WASTE DIVISION
INDUSTRIAL RESOURCE CONSERVATION COMMISSION
F.O. BOX 13087
AUSTIN, TEXAS 78711-3087
TELEPHONE

Fort Worth, TX 76131-3304 817-847-3887 TELEPHONE: (512) 239-6832 Department of the Treasury 9000 Blue Mound Road Leon Griffin

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NO REPORT REQUIRED FOR DATA YEAR:

[See 30 TAC 335.9(a)(3); also see instructions]

38907 Your SOLID WASTE REGISTRATION NUMBER:

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YOUR WASTE GENERATION FEE IS CALCULATED FROM THIS REPORT. BE SURE THE INFORMATION IS CORRECT. TO REPORT WASTEWATER, SEE INSTRUCTION BOOKLET RG-151.

SUMMARY STATUS

REVISED SUMMARY

ORIGINAL SUMMARY

SUPPLEMENTAL SUMMARY

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I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete.

Colleen McKinney

D. Leon Griffin

Authorized Agent (PRINT NAME) LPS Form TNRCC - 0438-A (Rev. 10-10-97)

-15-9

WASTE EVALUATION SECTION
MC 128
MC 128
INDUSTRIAL AND HAZARDOUS WASTE DIVISION
TEXAS NATURAL RESOURCE CONSERVATION COMMISSION
P.O. BOX 13087
AUSTIN, TEXAS 78711-3087
TELEPHONE: (512) 239-6832

AUSTIN, TEXAS 7871-3087 TELEPHONE: (512) 233-6832
Leon Griffin
Department of the Treasury
9000 Blue Mound Road
Fort Worth, TX 76131-3304 817-847-3887

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I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete.

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Colleen McKinney	Preparer, (PRINT NAME). D. Goon Griffin

Authorized Agent (PRINT NAME) LPS Form TNRCC - 0436-A (Rev. 10-10-97)

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YOUR WASTE GENERATION FEE IS CALCULATED FROM THIS REPORT. BE SURE THE INFORMATION IS CORRECT. TO REPORT WASTEWATER, SEE INSTRUCTION BOOKLET RG-151. SUPPLEMENTAL SUMMARY G 1 Report for: 19 97 *FOTAL QUANTITY GENERATED* **FOTAL QUANTITY GENERATED** 0 T X 1 2 Your EPA ID # 38907, **SUMMARY STATUS** Replacement of ethylene glycol based artificeze in proc Spent resin from plant equipment, Non-hazardous; 1992 Your SOLID WASTE REGISTRATION NUMBER: **REVISED SUMMARY** WASTE DESCRIPTION WASTE DESCRIPTION (See 30 TAC 335.9(a)(3); also see instructions } **ANNUAL WASTE SUMMARY** COMMENTS COMMENTS 1997 NO REPORT REQUIRED **ORIGINAL SUMMARY** FOR DATA YEAR: RECEIVER'S EPA ID# RECEIVER'S EPA ID# EPA HAZARDOUS WASTE NO. EPA HAZARDOUS EPA HAZARDOUS WASTE NO. × 22 EPA HAZARDOUS WASTE NO. FACILITY NUMBER FACILITY 817-847-3887 TELEPHONE: (512) 239-6832 EPA HAZARDOUS EPA HAZARDOUS WASTE NO. WASTE NO. EPA HAZARDOUS WASTE NO. MC 129
INDUSTRIAL AND HAZARDOUS WASTE DIVISION
INDUSTRIAL AND HAZARDOUS WASTE DIVISION
FIG. BOX 13087
TO. BOX 13087
TELEPHONI SYSTEM TYPE CODE SYSTEM FYPE CODE Fort Worth, TX 76131-3304 EPA HAZARDOUS WASTE NO. Department of the Treasury SLING UNITS 9000 Blue Mound Road WASTE EVALUATION SECTION **QUANTITY HANDLED QUANTITY HANDLED** 00292961 TEXAS WASTE Leon Griffin -00283,101-TEXAS WASTE CODE

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LPS Form TNRCC - 0438-A (Rev. 10-10-97)

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TELEPHONE: (512) 239-6832

817-847-3887 Fort Worth, TX 76131-3304 Department of the Treasury 9000 Blue Mound Road Leon Griffin

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1997 FOR DATA YEAR:

{See 30 TAC 335.9(a)(3); also see instructions} NO REPORT REQUIRED

38907 Your SOLID WASTE REGISTRATION NUMBER:

G 1 Report for: 19 97

SUPPLEMENTAL SUMMARY FPA ID# T, X, 1, 2, 0, 0, 9, 3; 9,6,2,1,10 SUMMARY STATUS **REVISED SUMMARY ORIGINAL SUMMARY** YOUR WASTE GENERATION FEE IS CALCULATED FROM THIS REPORT. BE SURE THE INFORMATION IS CORRECT. TO REPORT WASTEWATER, SEE INSTRUCTION BOOKLET RG-151.

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I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete.

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Colleen McKinney	Prep:	Leon Griffin
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15-98

Authorized Agent (PRINT NAME)

1.PS Form TNRCC - 0438-A (Rev. 10-10-97)

WASTE EVALUATION SECTION NC 129 INDUSTRIAL, AMD HAZARDOUS WASTE DIVISION	_	[6] Benort for: 19 97
TEXAS NATURAL RESOURCE CONSERVATION COMMISSION P.O. BOX 13087 AUSTIN, TEXAS 7071-3067	1 20301	CT 101 Hoden
	NO REPORT REQUIRED EPA ID # [T_1] EPA ID # [T_1]	x 1, 2, 0, 0, 9, 3, 9, 6, 2, 1
Timent of the Treasury Blue Mound Road		
Fort Worth, TX 76131-3304 817-847-3887	VOIID WASTE CENEBATION ETE IS CALCULATED EDGNA THIS BEBANET BE SCIUE	SUPPLEMENTAL SUMMARY
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LEAS WASIE EPA HAZARDOUS EPA HAZARDOUS EPA HAZARDOUS CODE WASTE NO. WASTE NO. WASTE NO.	EPA HAZARDOUS WASTE DESCRIPTION WASTE DESCRIPTION	TOTAL QUANTITY GENERATED UNITS
<u></u>	"ACRA" empty steet/plastic containers for disposal:	47
SYST UNITS TYPE C	RECEIVER'S EPA ID# COMMENTS	
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	Waste spent carbon from liquid effluent polishing opera	
SYSTEM FACILITY SYSTEM FACILITY OUANTITY HANDLED UNITS TYPE CODE FEF NUMBER	43 RECEIVER'S EPA ID # COMMENTS	36
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I certify under penalty of law that I have personally examined and am familiar with the	uniliar with the information submitted in this and all attached documents and that based the information. I believe that the submitted information is true accurate, and complete	
College McKinney	JUY.	-
Preparer (PRINT NAME)	KKL20 A Signification Properer	Page 15 of 17
D. Leon Griffin	<u> </u>	
Authorized Agent (PRINT NAME) LPS Form TNRCC - 0436-A (Rev. 10-10-97)	Signature of Authorized Agent	

YOUR WASTE GENERATION FEE IS CALCULATED FROM THIS REPORT. BE SURE THE INFORMATION IS CORRECT. TO REPORT WASTEWATER, SEE INSTRUCTION BOOKLET RG-151. UNITS ᅋᇸ SUPPLEMENTAL SUMMARY 9,6,2,1 G 1 Report for: 19 97 Ò TOTAL QUANTITY GENERATED **TOTAL QUANTITY GENERATED** 3 6 93 $T_1X_1, Y_1, Z_1, O_1, O_1$ Your EPA ID # 38907, Maste crushed fluorescent bulbs - mercury containing de **SUMMARY STATUS** Discarded commercial chemical containing, 1-1-1 trichlo Your SOLID WASTE REGISTRATION NUMBER: **REVISED SUMMARY** WASTE DESCRIPTION WASTE DESCRIPTION See 30 TAC 335.9(a)(3); also see instructions } COMMENTS COMMENTS 1997 NO REPORT REQUIRED **ORIGINAL SUMMARY** FOR DATA YEAR: () D 0 0 0 6 1 4 3 RECEIVER'S EPA ID# RECEIVER'S EPA ID# EPA HAZARDOUS EPA HAZARDOUS WASTE NO. EPA HAZARDOUS WASTE NO. × S Z EPA HAZARDOUS WASTE NO. 0 4 FACILITY FACILITY NUMBER Ö Ö 0 Fort Worth, TX 76131-3304 817-847-3887 TELEPHONE: (512) 239-6832 EPA HAZARDOUS EPA HAZARDOUS WASTE NO. WASTE NO. EPA HAZARDOUS EPA HAZARDOUS WASTE NO. WASTE NO. MOUSTRIAL AND HAZARDOUS WASTE DIVISION TEXAS NATURAL RESOURCE CONSERVATION COMMISSION P.O. BOX 13037 AUSTIN, TEXAS 78711-3087 SYSTEM TYPE CODE SYSTEM TYPE CODE <u>₹</u>0 <u>1</u> 4 Z Department of the Treasury 6 0 0 0 67 UNITS ሲ O1 8 9000 Blue Mound Road 0 S **QUANTITY HANDLED QUANTITY HANDLED** m 9 -003400-1H-Leon Griffin TEXAS WASTE TEXAS WASTE 00,37,388H

ANNUAL WASTE SUMMARY

WASTE EVALUATION SECTION

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete.

Preparer (PRINT NAME) Colleen McKinney

Leon Griffin ċ

LPS Form TNRCC - 0436-A (Rev. 10-10-97)

11-77-31 86-51-1

Page 16 of 19

YOUR WASTE GENERATION FEE IS CALCULATED FROM THIS REPORT. BE SURE THE INFORMATION IS CORRECT. TO REPORT WASTEWATER, SEE INSTRUCTION BOOKLET RG-151. T, X, 1 38907 Your EPA ID# SUMMARY STATUS Your SOLID WASTE REGISTRATION NUMBER: REVISED SUMMARY 10% Sulfuric acid cleanout of electroplating verit scrub WASTE DESCRIPTION WASTE DESCRIPTION {See 30 TAC 335.9(a)(3); also see instructions } Lead, solid lead waste, lead solder ANNUAL WASTE SUMMARY COMMENTS COMMENTS FOR DATA YEAR: 1997 NO REPORT REQUIRED **ORIGINAL SUMMARY** RECEIVER'S EPA ID# RECEIVER'S EPA 10# EPA HAZARDOUS EPA HAZARDOUS WASTE NO. WASTE NO. EPA HAZARDOUS WASTE NO. X EPA HAZARDOUS WASTE NO. FACILITY FACILITY NUMBER 817-847-3887 TELEPHONE: (512) 239-6832 EPA HAZARDOUS EPA HAZARDOUS WASTE NO. WASTE NO. EPA HAZARDOUS WASTE NO. WASTE EVALUATION SECTION
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MOTOR AND HAZARDOUS WASTE DIVISION
TEXAS NATURAL RESOURCE CONSERVATION COMMISSION
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TEXAS 78711-3087
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Report for: 1.9 | 97

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		LPS Form TNRCC - 0436-A (Rev. 10-10-97)
Date	Signature/of Authorized Agent	Authorized Agent (PRINT NAME)
16-77-1	W. Klay Stope-	D. Leon Griffin
Date	A Signature of Preparer	Preparer (PRINT NAME)
1-15-98	Car Doe WARmen	Colleen McKinney
is true, accurate, and complet	lining the information, I believe that the submitted information	on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complet

Page 17 of 19

YOUR WASTE GENERATION FEE IS CALCULATED FROM THIS REPORT. BE SURE THE INFORMATION IS CORRECT TO REPORT WASTEWATER, SEE INSTRUCTION BOOKLET RG-151. SUPPLEMENTAL SUMMARY G 1 Report for: 19 97 3 3 9 1 5 4 0 **TOTAL QUANTITY GENERATED** FPA ID# T, X, 1, 2,0,0,9,3,9, L L LANDFILL NDFI 38,907, Ą Waste sludge from coagulation and flocculation of press **SUMMARY STATUS** Waste intaglio ink from printing presses producting U.S. Your SOLID WASTE REGISTRATION NUMBER: **REVISED SUMMARY** CITY CITY OKLAHOMA OKLAHOMA WASTE DESCRIPTION WASTE DESCRIPTION (See 30 TAC 335.9(a)(3); also see instructions } **ANNUAL WASTE SUMMARY** COMMENTS 1997 NO REPORT REQUIRED **ORIGINAL SUMMARY** FOR DATA YEAR: RECEIVER'S EPA ID# RECEIVER'S EPA ID# EPA HAZARDOUS WASTE NO. EPA HAZARDOUS WASTE NO. EPA HAZARDOUS EPA HAZARDOUS EPA HAZARDOUS WASTE NO. WASTE NO. EPA HAZARDOUS WASTE NO. 0 0 0 4 0 0 က 0 0 0 4 FACE ITY NUMBER FACILITY NUMBER 0 Fort Worth, TX 76131-3304 817-847-3887 TELEPHONE: (512) 239-6832 EPA HAZARDOUS EPA HAZARDOUS WASTE NO. 2 WASTE EVALUATION SECTION
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I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete.

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Page 18 of 19

Authorized Agent (PRINT NAME) LPS Form TNRCC - 0436.A (Rev. 10-10-97)

D. Leon Griffin

Preparer (PŘINT NAME)

Colleen McKinney

TELEPHONE: (512) 239-6832 INDUSTRIAL AND HAZARDOUS WASTE DIVISION TEXAS NATURAL RESOURCE CONSERVATION COMMISSION P.D. BOX 13037 AUSTIN, TEXAS 78711-3087 WASTE EVALUATION SECTION MC 129

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Your SOLID WASTE REGISTRATION NUMBER: FOR DATA YEAR: 1997

{See 30 TAC 335.9(a)(3); also see instructions } NO REPORT REQUIRED

38907

G 1 Report for: 19 97 Ø ത് ന ത 0.0 ď T, X, 1, Your EPA ID#

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YOUR WASTE GENERATION FEE IS CALCULATED FROM THIS REPORT. BE SURE THE INFORMATION IS CORRECT. TO REPORT WASTEWATER, SEE INSTRUCTION BOOKLET RG-151. SUPPLEMENTAL SUMMARY **SUMMARY STATUS** REVISED SUMMARY **ORIGINAL SUMMARY**

817-847-3887

Department of the Treasury

Leon Griffin

9000 Blue Mound Road

Fort Worth, TX 76131-3304

UNITS 78 TOTAL QUANTITY GENERATED Waste carbon cartridges enclosed in metal casings. Moun WASTE DESCRIPTION COMMENTS RECEIVER'S EPA ID# EPA HAZARDOUS EPA HAZARDOUS WASTE NO. WASTE NO. FACILITY EPA HAZARDOUS EPA HAZARDOUS WASTE NO. WASTE NO. SYSTEM TYPE CODE 67 UNITS QUANTITY HANDLED -00423-10H---TEXAS WASTE

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I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete.

Preparer (PRINT NAME) Colleen McKinney D. Leon Griffin

Authorized Agent (PRINT NAME)

LPS Form TNRCC - 0436-A (Rev. 10-10-97)

115-98

Page 19 of



DEPARTMENT OF THE TREASURY

BUREAU OF ENGRAVING AND PRINTING FORT WORTH, TEXAS 76131

January 7, 1997

Joy McGee, Leader Texas Natural Resource Conservation Commission Waste Report Audit Team Industrial and Hazardous Waste Division P.O. Box 13087 Austin, TX 78711-3087

Dear Miss McGee:

In accordance with 30 Texas Administrative Code 335.9(a)(2), the Bureau of Engraving and Printing is enclosing the Annual Waste Summary Report for 1996.

Questions concerning the report may be addressed to Harold Covert at 817-847-3845.

Sincerely,

D. Leon Griffin

Manager

Facilities Support Division

Enclosures

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Department of the Treasury MON ORITHIN Blue Mound Road

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Fort Worth, TX 76131-3304

817-847-3887

☐ SUPPLEMENTAL SUMMARY

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P = pounds, T = lons (2000 lb), K = kilograms,

** See instructions re: Exemptions from hazardous waste generation Fee

Authorized Agent (PRIIII NAME)

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Preparer (PRINT NAME)

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TEXAS HATUHAL RESOURCE CONSERVATION COMMISSION
P.O. BOX 13087
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K = kilograms,

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INJUSTRIAL AND HAZARDOUS WASTE DIVISION
TEXAS MATURAL HESOURCE CONSERVATION COMMISSION
P.O. BOX 13087
AUSTIN, TEXAS 78711-3087
TELEPHONE WASTE EVALUATION SECTION TELEPHONE: (512) 239-6832

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Fort Worth, TX 76131-3304 817-847-3687 Department of the Treasury Blue Mound Road

ANNUAL WASTE SUMMARY (1)

FOR DATA YEAR: 1996

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Your SOLID WASTE REGISTRATION NUMBER:

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Signature of Authorized Agent

** See instructions re: Exemptions from hazardous waste generation Fee

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RADUSTRIAL AND HAZARDOUS WASTE DIVISION
TEXAS NATURAL RESOURCE CONSERVATION COMMISSION
P.O. BOX 17087
AUSTIR, TEXAS 78711-3087
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Fort Worth, TX 76131-3304

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Blue Mound Road

Department of the Treasury

ANNUAL WASTE SUMMARY (1)

FOR DATA YEAR: 1996

SUPPLEMENTAL SUMMARY REVISED SUMMARY ORIGINAL SUMMARY SUMMARY STATUS

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** See instructions re: Exemptions from hazardous waste generation Fee

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Authorized Agent (PRILIT NAME)

Signature of Authorized Agent

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Fort Worth, TX 76131-3304

817-847-3887

☐ SUPPLEMENTAL SUMMARY REVISED SUMMARY ORIGINAL SUMMARY SUMMARY STATUS

Blue Mound Road

Department of the Treasury MANNO VOL

ANNUAL WASTE SUMMARY (1)

FOR DATA YEAR: 1996

Your SOLID WASTE REGISTRATION NUMBER:

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Your EPA ID #

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P = pounds, T = lons (2000 lb), K ≃ kilograms,

Authorized Agent (PRHIT NAME)

Anthorized Agent

** See instructions re: Exemptions from hazardous waste generation Fee

INDUSTRIAL AND HAZARDOUS WASTE DIVISION
TEXAS NATURAL RESOURCE CONSERVATION COMMISSION
P.O. BOX 13087
TELEPHONE
AUSTIN, TEXAS 78711-3087
TELEPHONE WASTE EVALUATION SECTION TELEPHONE: (512) 239-8832

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9000 Fort Worth, TX 76131-3304 817-847-3887 Department of the Treasury Blue Mound Road

FOR DATA YEAR:

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Your EPA ID#

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Waste generated in state only - does not include maquiladora & foreign waste

Enter one letter:

P = pounds, T = lons (2000 lb), K = kilograms,

** See instructions re: Exemptions from hazardous waste generation Fee

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Signature of Authorized Agent

WASTE EVALUATION SECTION
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MICUSTRIAL AND HAZARDOUS WASTE DIVISION
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P.O. BOX 113087
AUSTIN, TEXAS 78711-3087
TELEPHONE

TELEPHONE: (512) 239-8832

FOR DATA YEAR:

1996

ANNUAL WASTE SUMMARY (1)

SUMMARY STATUS

Your SOLID WASTE REGISTRATION NUMBER:

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Fort Worth, TX 76131-3304 817-847-3687	CI SUPPLEMENTAL SUMMARY	Page 8 of 19
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Enter one letter:

P = pounds, T = lons (2000 lb), K = kilograms,

** See Instructions re: Exemptions from hazardous waste generation Fee

on my inquiry of those individuals immediately responsible for obtaining the information, I believe that

luthorized Agent (PRINT NAME)

Signature, of Authorized Agent

Preparer (PRINT NAME) 10%

0020103H on my inquiry of those individuals immediately responsible for obtaining the I certify under penality of law that I have personally examined and am familiar with the interpretation submitted in this and all attached documents and that based 9000 Blue Mound Road Fort Worth, TX 76131-3304 817-847-3687 Department of the Treasury INDUSTRIAL AND HAZARDOUS WASTE DIVISION
TEXAS HATURAL RESOURCE CONSERVATION COMMISSION
P.O. BOX 10092
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AUSTIN, TEXAS 78711-3087
TELEPHONI WASTE EVALUATION SECTION NC 129 VED NOWN **QUANTITY HANDLED QUANTITY HANDLED** TEXAS WASTE (1) TEXAS WASTE (1) WASTE NO. WASTE NO. WASTE NO. SYSTEM TYPE CODE TELEPHONE: (512) 239-6832 EPA HAZARDOUS WASTE NO. EPA HAZARDOUS WASTE NO. EPA HAZARDOUS WASTE NO. FACILITY NUMBER EPA HAZARDOUS WASTE NO. WASTE NO. 76 Company of the second s 128419000C ANNUAL WASTE SUMMARY (1) RECEIVER'S EPA ID A RECEIVER'S EPA ID# FOR DATA YEAR: SUPPLEMENTAL SUMMARY REVISED SUMMARY ORIGINAL SUMMARY SUMMARY STATUS 引起执膀 submitted information is true, accurate, and complete. 1996 COMMENTS COMMENTS NO REPORT REQUIRED { See 30 TAC 335.9 (a)(3); also see instructions REGISTRATION NUMBER: Your SOLID WASTE Your EPA ID # 38907 200238626 Waste generated in state only - does not include maquiladora & foreign waste ** See instructions re: Exemptions from Enter one letter: G 1 TOTAL QUANTITY GENERATED TOTAL QUANTITY GENERATED Report for: 19 96 Page Z of 4 P = pounds, T = lons (2000 lb), K = kilograms,

Authorized Agent

generation Fee

00227078 I certify under penality of law that I have personally examined and am familiar with the information submitted in this and all attached documents and that based on my inquiry of those individuals immediately responsible for obtaining the 9000 Blue Mound Road Department of the Fort Worth, TX 76131-3304 2.0. BOX 13087 AUSTIN, TEXAS 78711-3087 WASTE EVALUATION SECTION NC 129 HUUSTRIAL AND HAZARDOUS WASTE DIVISION
(EXAS NATURAL RESOURCE CONSERVATION COMMISSION 面の人の名 TEXAS WASTE TEXAS WASTE (1) huthorized Agent (PRINT NAME) WASTE NO. EPA HAZARDOUS EPA HAZARDOUS WASTE NO. WASTE NO. 711 Treasury SYSTEM TYPE CODE TELEPHONE: (512) 239-6832 WASTE NO. 817-847-3887 EPA HAZARDOUS WASTE NO. 180AL WASTE NO. PACILITY NUMBER EPA HAZARDOUS WASTE NO. EPA HAZARDOUS WASTE NO. MADDIDAVABI 15/A/9/day ANNUAL WASTE SUMMARY® RECEIVER'S EPA ID# Signature of/Athliorized Agent FOR DATA YEAR: ☐ SUPPLEMENTAL SUMMARY ☐ REVISED SUMMARY ORIGINAL SUMMARY 剱e that人的 submitted information is true, accurate, and complete. SUMMARY STATUS 1996 COMMENTS COMMENTS \square NO REPORT REQUIRED $\left\{ ext{See 30 TAC 335.9 (a)(3); also see instructions}
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IIADUSTRIAL AND HAZARDOUS WASTE DIVISION
TEXAS NATURAL RESOURCE CONSERVATION COMMISSION
P.O. BOX 13087
TELEPHON WASTE EVALUATION SECTION MC 129 TELEPHONE: (512) 239-6832

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9000 Fort Worth, TX 76131-3304 Department of the Blue Mound Road Treasury 817-847-3887

ANNUAL WASTE SUMMARY (1)

FOR DATA YEAR: 1996

☐ SUPPLEMENTAL SUMMARY ☐ REVISED SUMMARY

ORIGINAL SUMMARY SUMMARY STATUS

Your SOLID WASTE REGISTRATION NUMBER:

EPA ID#

38907

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Enter one letter:

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** See instructions re: Exemptions from hazardous waste

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TEXAS HATURAL RESOURCE CONSERVATION COMMISSION
P.O. BOX 13087
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TEXAS MATURAL RESOURCE CONSERVATION COMMISSION
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TEXAS HATURAL RESOURCE CONSERVATION COMMISSION
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I certify under penality of law that I have personally examined and am familiar with the information/submitted in this and all attached documents and that based on my inquiry of those individuals immediately responsible for obtaining Fort Worth, TX 76131-3304 817-847-3687 Department of the Treasury WASTE EVALUATION SECTION
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INCUSTRIAL AND HAZARDOUS WASTE DIVISION
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P.O. BOX 17087
AUSTIN, TEXAS 78711-3087
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TEXAS NATURAL RESOURCE CONSERVATION COMMISSION

TELEPHONE MEMO TO THE FILE

Please complete with typewriter or black pen.

Call to: TNKCC	Call from: Frank Ereen
Date of call: \$ 10 - 25 - 01	File no.: 38907
Phone no.: (817) 847-3673	Subject: Dept of the Treasury
	Charge to NOK
	TX 1200579626
Information for file: <u>UMW</u> OPL	rator Aldress: Et Worth TX 76131-3304
9000 Blue Mound Rd	Et Worth TY 76131-3304
Phone # OK	
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	1711 30



ACKNOWLEDGEMENT OF NOTIFICATION OF REGULATED WASTE ACTIVITY (VERIFICATION)

This is to acknowledge that you have filed a Notification of Regulated Waste Activity for the installation located at the address shown in the box below to comply with Section 3010 of the Resource Conservation and Recovery Act (RCRA). Your EPA Identification Number for that installation appears in the box below. The EPA Identification Number must be included on all shipping manifests for transporting hazardous wastes; on all Biennial Reports that generators of hazardous waste, and owners and operators of hazardous waste treatment, storage and disposal facilities must file with EPA; on all applications for a Federal Hazardous Waste Permit; and other hazardous waste management reports and documents required under Subtitle C of RCRA.

EPA I.D. NUMBER

TX1200939626

06/01/99

US TR DEPT BUREAU OF ENGRAVING & PRNIS 9000 BLUE MOUND RD FORT WORTH , TX 76131 ROBERT HOBBS MGR FAC MAINTE

INSTALLATION ADDRESS

9000 BLUE MOUND RD FORT WORTH ,TX 76131

EPA Form 8700-12A (1/98)

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Phone Number (Area Code and Number)

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B. Land Type

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Yes

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C. Owner Type

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No

(Date Changed)

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D. Change of Owner Indicator

		D-FOI ONG	
III-Type of Regulated Waste Activity <i>(Mar</i> A :Hazardous W	and the control of th	arterial teachers and the contraction of the state of the	Recycling Activities
	☐ 3. Treater; Storer, Dispo installation) Note: A pe	ser (at 1. Used Oll Re rmit is a.Marketer	cycling Marketer Directs Shipment of Used
b. 100 to 1000 kg/mo (220-2200 lbs.) c. Less than 100 kg/mo (220 lbs) 2. Transporter (Indicate Mode in boxes 1-	required for this activity instructions: 4. Hazardous Waste Fuel a Generator Marketing to	□ b Marketer Used Oli I	Specification Burners Who First Claims the Jeets the Specifications Iner-indicate Type(s)
5 below) a. For own waste only b. For commercial purposes	b: Other Marketers c: Bollerand/or Industrial F	urnace a lindustrial	ler de la la la la la la la la la la la la la
Mode of Transportation 1. Air 2. Rail	☐ 2. Small Quantity Exe Indicate Type; of Comb Device(s) ☐ 1. Utility; Boller	THE RESIDENCE OF THE PROPERTY OF THE PARTY O	
3. Highway 4. Water 6. 5. Other specify	2. Industrial Boller 3. Industrial Furnace Underground: Injection C	4. Used Oil Pro Indicate Typ ontrol a. Process	ocessor/Re-refiner - e(s) of Activity(les)
C. Description of Regulated Wastes <i>(Use a</i>	additional sheets if necessary)	b.:Re-Feline	
A. Characteristics of Nonlisted Hazardou nonlisted hazardous wastes your Installat	us Wastes. (Mark 'X' In the boxes tion handles; See 40 CFR Parts 26	s corresponding to the chara 1.20 - 261.24)	cteristics of
(<i>poot)</i> (<i>poos)</i> Ch	naracteristic contaminant(s)	ardous waste number(s) for the T	
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Geriffcation			
I certify under penalty of law that this documen a system designed to assure that qualified pers person or persons who manage the system, or is, to the best of my knowledge and belief, true, information, including the possibility of fine a	sonnel properly gather and evaluate those persons directly responsible i accurate, and complete, I am awar	o the information submitted. I for gathering the information, e that there are significant per	the information submitted
Signature	Name and Official Title (Type Robert J. Hobbs		Date Signed
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